

## Silplus™ 50 MP

Heat Cured Elastomer

### Description

Silplus 50 MP is a heat cured elastomer with outstanding processing capability. Silplus 50 MP heat cured elastomer when properly compounded and catalyzed may be considered for use in a wide variety of applications such as extrusion, molding and calendaring.

### Key Features and Typical Benefits

- compounding simplicity
- good extrudability
- high mechanical properties
- good green strength
- easily blendable
- versatile

### Typical Physical Properties

Typical Properties of the Uncured Base Compound			
Appearance			Translucent
Density, 23°C	DIN 53 479 A	g/cm <sup>3</sup>	1.15
Mooney Viscosity	DIN 53 523		
ML (4) 25°C		ME	37
Δ ML 0/ML4		ME	≤ 25

**Typical Properties of the Vulcanized Rubber**

100 (pbw) Silplus 50 MP heat cured elastomer with 0.4 (pbw) like 2,5-Dimethyl-2,5-di(tert.butylperoxy)hexane (100%).

Vulcanization conditions: 10 min. @ 170°C.

Hardness	DIN 53 505	Shore A	50
Tensile Strength	DIN 53 504 S2	N/mm <sup>2</sup>	11
Elongation at Break	DIN 53 504 S2	%	550
Tear Strength	ASTM D 624 die B	N/mm	25
Compression Set (22 h @ 175°C)	ISO 815	%	24

**Typical Properties of the Vulcanized Rubber**

100 (pbw) Silplus 50 MP heat cured elastomer with 1.2 (pbw) bis-(2,4-dichlorobenzoyl)-peroxide (50%).

Vulcanization conditions: 10 min. @ 120°C. Post cured: 4h @ 200°C.

Hardness	DIN 53 505	Shore A	50
Tensile Strength	DIN 53 504 S2	N/mm <sup>2</sup>	11
Elongation at Break	DIN 53 504 S2	%	490
Tear Strength	ASTM D 624 die B	N/mm	26

Typical properties are average data and are not to be used as or to develop specifications.

**Processing Recommendations**

Various organic peroxides will vulcanize the compounding bases. Fabricators should select a curing agent based on the method of fabrication, desired properties and safety considerations. They are mixed into the rubber on a two-roll-mill, together with additives if necessary.

If the goods are to be vulcanized without pressure, e.g. in hot air or in an infrared radiation tunnel, bis-2,4-dichlorobenzoyl-peroxide (50%) is usually recommended. The dosage ranges from 1-2 parts (pbw) of cross-linking agent on 100 parts (pbw) of base compound. Good results have been achieved with a dosage of 1.5 parts (pbw). While the cross-linking agent is being incorporated, the temperature of the compound should not exceed 40°C to avoid scorch. Therefore the mixer or mill should always be well cooled.

To vulcanize goods in a press or in steam, dicumyl peroxide (95%) or 2,5-Dimethyl-2,5-di(tert.butylperoxy)hexane is generally recommended. Dicumyl peroxide crystals need to be melted in the rubber to become homogeneous and effective.

## Regulatory Compliance

- The ingredients are listed in the BfR recommendation XV “Silicones” <sup>(1)</sup>
- Silplus 50 MP heat cured elastomer product may be considered for use in applications subject to FDA 21 CFR 177.2600. Silplus 50 MP heat cured elastomer grade is compositionally compliant with the requirements of 21 CFR 177.2600 – Rubber articles intended for repeated use and have been found, through testing of a representative sample, to meet the extractives limitations in 21 CFR 177.2600(e) and/or (f). Please note, though, that extractives levels will vary with processing conditions.
- Silplus 50 MP heat cured elastomer met the requirements for USP Class VI and ISO 10993 testing under Good Laboratory Practices (GLP)

(1) Producer of the final article needs to test and confirm that the final product meets the extraction limits of BfR XV or corresponding EU legislation.

## Packaging

Silplus 50 MP heat cured elastomer is available in 500 kg boxes.

## Patent Status

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

## Product Safety, Handling and Storage

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at [www.momentive.com](http://www.momentive.com) or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order

Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

### Limitations

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

### Contact Information

Email

[commercial.services@momentive.com](mailto:commercial.services@momentive.com)

### Telephone

<b>Americas</b>	<b>Latin America</b>	<b>EMEAI- Europe, Middle East, Africa &amp; India</b>	<b>ASIA PACIFIC</b>
<b>Brazil</b>		<b>Europe</b>	<b>China</b>
+1 800 295 2392	+55 11 4534 9650	+390510924300	800 820 0202
Toll free*	Direct Number	Direct number	Toll free
+704 805 6946			+86 21 3860 4892
Direct Number			Direct number
<b>Mexico</b>		<b>India, Middle East &amp; Africa</b>	<b>Japan</b>
+52 55 2169 7670		+ 91 44 71212207	+81 3 5544 3111
Direct Number		Direct number*	Direct number
		<b>*All Middle Eastern countries, Africa, India,</b>	<b>Korea</b>
			+82 2 6201 4600

For literature and technical assistance, visit our website at: [www.momentive.com](http://www.momentive.com)

### DISCLAIMER:

**THE MATERIALS, PRODUCTS AND SERVICES OF MOMENTIVE PERFORMANCE MATERIALS INC. AND ITS SUBSIDIARIES AND AFFILIATES (COLLECTIVELY “SUPPLIER”), ARE SOLD SUBJECT TO SUPPLIER’S STANDARD CONDITIONS**

**OF SALE, WHICH ARE INCLUDED IN THE APPLICABLE DISTRIBUTOR OR OTHER SALES AGREEMENT, PRINTED ON THE BACK OF ORDER ACKNOWLEDGMENTS AND INVOICES, AND AVAILABLE UPON REQUEST. ALTHOUGH ANY INFORMATION, RECOMMENDATIONS, OR ADVICE CONTAINED HEREIN IS GIVEN IN GOOD FAITH, SUPPLIER MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, (i) THAT THE RESULTS DESCRIBED HEREIN WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN INCORPORATING ITS PRODUCTS, MATERIALS, SERVICES, RECOMMENDATIONS OR ADVICE. EXCEPT AS PROVIDED IN SUPPLIER'S STANDARD CONDITIONS OF SALE, SUPPLIER AND ITS REPRESENTATIVES SHALL IN NO EVENT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS OR SERVICES DESCRIBED HEREIN.** Each user bears full responsibility for making its own determination as to the suitability of Supplier's materials, services, recommendations, or advice for its own particular use. Each user must identify and perform all tests and analyses necessary to assure that its finished parts incorporating Supplier's products, materials, or services will be safe and suitable for use under end-use conditions. Nothing in this or any other document, nor any oral recommendation or advice, shall be deemed to alter, vary, supersede, or waive any provision of Supplier's standard Conditions of Sale or this Disclaimer, unless any such modification is specifically agreed to in a writing signed by Supplier. No statement contained herein concerning a possible or suggested use of any material, product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Supplier covering such use or design, or as a recommendation for the use of such material, product, service or design in the infringement of any patent or other intellectual property right.

\*Silplus™是 Momentive Performance Materials Inc. 的商标

The use of the "™" symbol designates registered or unregistered trademarks of Momentive Performance Materials Inc. or its affiliated companies. Momentive and the Momentive logo are trademarks of Momentive Performance Materials Inc.