

SLAM* 3000

Description

SLAM* 3000 silicone anti-mist additive is an excellent candidate to consider to help suppress the misting of solventless thermally cured silicone release coatings during high speed roll application. It is a high molecular weight silicone polymer, which can effectively modify the rheology of solventless silicone release coatings and, as a result, significantly reduce or eliminate misting along the coating nip.

Key Features and Benefits

- Can effectively reduce mist generation at low addition levels
- Compatible with Momentive's SilForce thermal solventless silicone release coatings
- Can be mixed with release coatings at concentrations for specific machine conditions
- Can be pre-blended with formulated vinyl polymers
- Typically does not adversely affect cure, coverage and release properties of release coatings
- Typically does not affect bath life

Typical Physical Properties

Table 1		
Property	Unit of Measure	Value
Solids	%	100
Viscosity	cps, 25%	>20,000
Density	Lbs./gal.	7.97
Specific Gravity	–	0.958
Flash Point (closed cup)	°C	135

Potential Applications

SLAM* 3000 silicone anti-mist additive may be considered for possible use with Momentive's SilForce addition-cured thermal solventless silicone release coatings.

Patent Status

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

Product Safety, Handling and Storage

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at www.momentive.com or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

Processing Recommendations

Formulation

SLAM* 3000 silicone anti-mist additive is compatible with Momentive's SilForce thermally cured solventless silicone release coatings. It may be formulated with a base polymer and other components of a release coating just prior to use, or it may be p-blended with partially formulated vinyl polymers containing platinum catalyst and/or inhibitor without adverse effect on bath life. Typical starting formulations are listed in Tables 2, 3 and 4.

Table 2. Typical starting point formulation for multi-component SilForce SL6100-based, alkynol alcohol inhibited release coatings

	SLAM* 3000 Silicone Content	
	0%	6%
Component	Parts by Weight	
SilForce SL6161	90.0	84.0
SLAM* 3000	0	6.0
SilForce SL6020(1)	5.0	5.0
SilForce SL6210	10.0	10.0

(1) SilForce SL6020 either D1 or E versions

Table 3. Typical starting point formulation for multi-component SilForce SL6100-based, maleate inhibited release coatings

	SLAM* 3000 Silicone Content	
	0%	6%
Component	Parts by Weight	
SilForce SL6100	63.0	57.0
SLAM* 3000	0	6.0
SilForce SL6145	27.0	27.0
SilForce SL6210	10.0	10.0
SilForce SL6020(1)	5.0	5.0

(1) SilForce SL6020 either D1 or E versions

Table 4. Typical starting point formulation for pre-blended SilForce SL7025 & SL6425 maleate inhibited release coatings

	SLAM* 3000 Silicone Content			
	0%		6%	
Component	Parts by Weight			
SilForce SL7025	100.0	–	94.0	–
SilForce SL6425	–	100.0	–	94.0
SLAM* 3000	0	0	6.0	6.0
SilForce SL6020(1)	6.4	4.0	6.4	4.0

(1) SilForce SL6020 either D1 or E versions

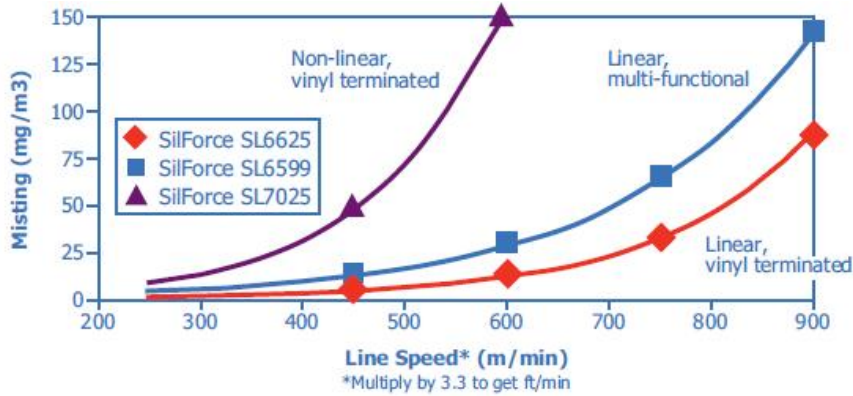
Product formulations are included as illustrative examples only. Momentive makes no representation or warranty of any kind with respect to any such formulations, including, without limitation, concerning the efficacy or safety of any product manufactured using such formulations.

The optimal level of SLAM* 3000 silicone anti-mist additive addition for a particular silicone polymer will depend on line speed, coating head characteristics (nip pressure, roll diameter, rubber hardness, surface technology), substrate properties (porosity and surface topology), and type of polymer used (molecular structure, rheology, homogeneity, cavitation). It should be established and optimized during extensive machine trials by the customer

Performance

Generally, non linear, vinyl terminated coatings will generate the highest amount of mist, followed by linear, vinyl pendant and linear, vinyl terminated silicone coatings at equal viscosity and equal coating conditions, as illustrated in Figure 1.

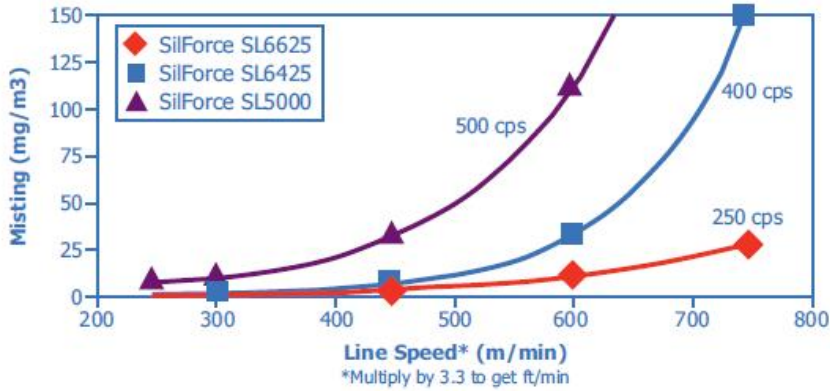
Figure 1. Misting properties of various silicone polymers at constant viscosity and equal coating parameters



Note: Black Clawson 5 roll coater, 68 gsm SCK substrate

Lower viscosity vinyl polymers will typically generate less mist than higher viscosity coatings as illustrated in Figure 2.

Figure 2. Misting properties of vinyl terminated polymers at various viscosities



Note: Black Clawson 5 roll coater, 68 gsm SCK substrate

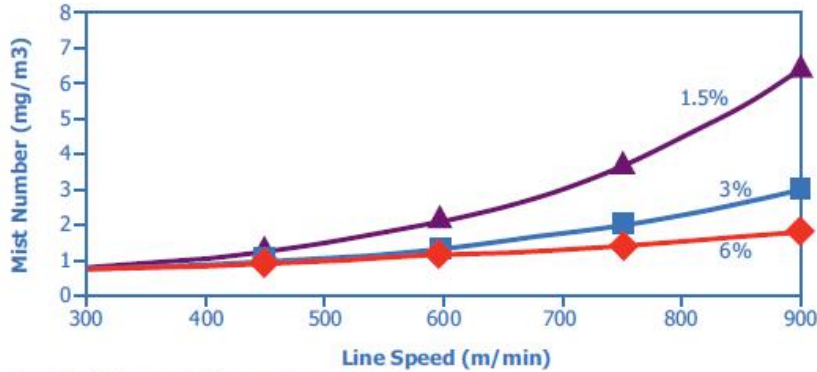
Note: Test data. Actual results may vary.

*SilForce and SLAM are trademarks of Momentive Performance Materials Inc.

Performance (continued)

The level of addition for a particular silicone polymer will depend, in addition to the other factors mentioned above, on the required speed of the coater. Lower levels may effectively reduce or eliminate mist at lower line speeds, while higher levels of addition may be needed to obtain comparable performance at higher line speeds. Typical performance of SLAM* 3000 silicone anti-mist additive in the SilForce SL6425 coating is illustrated in Figure 3 below.

Figure 3. SilForce SL6425 misting characteristics at various SLAM* 3000 silicone anti-mist additive concentrations and various machine speeds



Note: Black Clawson 5 roll coater, 68 gsm SCK substrate

Note: Test data. Actual results may vary.

Availability

SLAM* 3000 silicone anti-mist additive may be ordered from Momentive Performance Materials sales office nearest you or an authorized Momentive Performance Materials product distributor

Limitations

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

Contact Information

For product prices, availability, or order placement, contact our customer service at Momentive.com/CustomerService/

For literature and technical assistance, visit our website at: www.momentive.com

DISCLAIMER:

THE MATERIALS, PRODUCTS AND SERVICES OF MOMENTIVE PERFORMANCE MATERIALS INC. AND ITS SUBSIDIARIES AND AFFILIATES (COLLECTIVELY "SUPPLIER"), ARE SOLD SUBJECT TO SUPPLIER'S STANDARD CONDITIONS OF SALE, WHICH ARE INCLUDED IN THE APPLICABLE DISTRIBUTOR OR OTHER SALES AGREEMENT, PRINTED ON THE BACK OF ORDER ACKNOWLEDGMENTS AND INVOICES, AND AVAILABLE UPON REQUEST. ALTHOUGH ANY INFORMATION, RECOMMENDATIONS, OR ADVICE CONTAINED HEREIN IS GIVEN IN GOOD FAITH, SUPPLIER MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, (i) THAT THE RESULTS DESCRIBED HEREIN WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN INCORPORATING ITS PRODUCTS, MATERIALS, SERVICES, RECOMMENDATIONS OR ADVICE. EXCEPT AS PROVIDED IN SUPPLIER'S STANDARD CONDITIONS OF SALE, SUPPLIER AND ITS REPRESENTATIVES SHALL IN NO EVENT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS OR SERVICES DESCRIBED HEREIN.

Each user bears full responsibility for making its own determination as to the suitability of Supplier's materials, services, recommendations, or advice for its own particular use. Each user must identify and perform all tests and analyses necessary to assure that its finished parts incorporating Supplier's products, materials, or services will be safe and suitable for use under end-use conditions. Nothing in this or any other document, nor any oral recommendation or advice, shall be deemed to alter, vary, supersede, or waive any provision of Supplier's standard Conditions of Sale or this Disclaimer, unless any such modification is specifically agreed to in a writing signed by Supplier. No statement contained herein concerning a possible or suggested use of any material, product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Supplier covering such use or design, or as a recommendation for the use of such material, product, service or design in the infringement of any patent or other intellectual property right.

*SilForce is a trademark of Momentive Performance Materials Inc.1033

Momentive and the Momentive logo are trademarks of Momentive Performance Materials Inc.