

## SilFORT™ UVHC3000 clear coat

### Product Description

SilFORT UVHC3000 is a clear, solvent-based, UV radiation cured coating which provides protection to parts made out of clear polycarbonate against abrasion, chemical damage, degradation caused by ultraviolet radiation and weathering. SilFORT UVHC3000 clear coat complies with the ECE automotive Regulations for European forward lighting applications and is AMECA listed for three years exposure at Florida and Arizona. With its combination of weather protection and abrasion resistance, SilFORT UVHC3000 clear coat can also be beneficial for automotive interior components.

### Key Features and Typical Benefits

- Ultraviolet resistance
- Abrasion and mar resistance
- Solvent/chemical resistance
- Optical clarity
- Primerless adhesion to polycarbonate
- A single coating process step

### Typical Physical Properties

Property	Unit	Typical Value
Physical Form	-	Liquid
Appearance	-	Clear, slightly yellow
Solids Content	% by weight	approx. 45
Kinematic Viscosity (at 25 °C)	cSt	approx. 9
Density (at 25 °C)	g/cm <sup>3</sup>	approx. 1.02
Shelf Life <sup>(1)</sup>	Months	15

(1) From date of manufacturing in original unopened container. Avoid freezing.

Typical properties are average data and are not to be used as or to develop specifications.

### Potential Applications

SilFORT UVHC3000 clear coat is a UV-, abrasion and chemically resistant coating, offering extended protection against premature deterioration of automotive forward headlight lenses. It may also be considered for use in automotive interior applications such as display covers or gear shift knobs, where a good balance between abrasion resistance, weathering and chemical protection is required. It complies with many applicable automotive OEM standards for interior and exterior components.

### General Considerations for Use

Application Method	Spray, flow, dip, roller coating, ink jetting
Reducing Solvents	1-methoxy-2-propanol (CAS#107-98-2) 2-Butanol (CAS#78-92-2) 2-Propanol (CAS#67-63-0) <sup>(2)</sup>
Relative Humidity (application and ambient flash off)	Max. 65%
Room Temperature Flash Off	20 – 30 °C for 1 – 3 minutes
Pre-heating	1.5 to 6 minutes to reach 65 – 95 °C part surface temperature <sup>(3),(4)</sup>
Intermediate Cool Down	No
UV-Cure	3 – 8 J/cm <sup>2</sup> UV-A (EIT Inc. Power Puck II Device) <sup>(5),(6)</sup>
Recommended Hardcoat Thickness <sup>(7)</sup>	8 – 16 µm
Recommended Thickness of Interpenetrating Layer <sup>(7)</sup>	>1 µm

(2) Other compatible solvents may be considered.

(3) Longer pre-heating times may be required when convection heating instead of IR-heating is being used.

(4) Modified, high heat resistant PC grades may require higher pre-heat temperatures. (5) Use of un-doped, medium pressure mercury arc lamps or microwave powered Hg lamps with > 80 W/cm power is recommended. It is suggested to have >0.2 W/cm<sup>2</sup> UV-A irradiance.

(6) Recommended minimum cure energy for exterior applications is 3J/cm<sup>2</sup>. Some applications may require UV-dosage of up to 5J/cm<sup>2</sup>. Lower cure dosage, such as 1.5J/cm<sup>2</sup> can still cure the product, to resist chemical exposure.

(7) Refractive Index  $n = 1.5$ .

For applications that mainly require chemical resistance, SilFORT UVHC3000 clear coat can be cured at lower UV-dosage (1.5 J/cm<sup>2</sup>) to protect the underlying substrates against solvents such as Ketones.

For best results in clear coat application, a filtration of the coating solution, combining a 5 µm pre-filter followed by a 1 µm absolute gel-filter is advised.

To ensure adequate UV-cure, it is suggested to contact the UV-lamp supplier to select suitable UV-reflectors for the parts to be treated.

Do not expose product to any source of visible white light prior to UV-cure. Special care should be taken to not use semi-transparent pipework, when white light is present.

### **Packaging**

Currently available in:

25 kg Steel Pail with PE liner

180 kg Steel Drum with PE liner

18,2 kg Pail

181,6 kg Drum

### **Patent Status**

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

### **Product Safety, Handling and Storage**

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at [www.momentive.com](http://www.momentive.com) or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

### **Limitations**

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

## Contact Information

Email

[commercial.services@momentive.com](mailto:commercial.services@momentive.com)

## Telephone

Americas	Latin America	EMEAI- Europe, Middle East, Africa & India	ASIA PACIFIC
+1 800 295 2392	<b>Brazil</b>	<b>Europe</b>	<b>China</b>
Toll free*	+55 11 4534 9650	+390510924300	800 820 0202
+704 805 6946	Direct Number	Direct number	Toll free
Direct Number			+86 21 3860 4892
			Direct number
*All American countries	<b>Mexico</b>	<b>India, Middle East &amp; Africa</b>	<b>Japan</b>
	+52 55 2169 7670	+ 91 44 71212207	+81 3 5544 3111
	Direct Number	Direct number*	Direct number
		<b>*All Middle Eastern countries, Africa, India,</b>	<b>Korea</b>
			+82 2 6201 4600

For literature and technical assistance, visit our website at: [www.momentive.com](http://www.momentive.com)

## DISCLAIMER:

THE MATERIALS, PRODUCTS AND SERVICES OF MOMENTIVE PERFORMANCE MATERIALS INC. AND ITS SUBSIDIARIES AND AFFILIATES (COLLECTIVELY “SUPPLIER”), ARE SOLD SUBJECT TO SUPPLIER’S STANDARD CONDITIONS OF SALE, WHICH ARE INCLUDED IN THE APPLICABLE DISTRIBUTOR OR OTHER SALES AGREEMENT, PRINTED ON THE BACK OF ORDER ACKNOWLEDGMENTS AND INVOICES, AND AVAILABLE UPON REQUEST. ALTHOUGH ANY INFORMATION, RECOMMENDATIONS, OR ADVICE CONTAINED HEREIN IS GIVEN IN GOOD FAITH, SUPPLIER MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, (i) THAT THE RESULTS DESCRIBED HEREIN WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN INCORPORATING ITS PRODUCTS, MATERIALS, SERVICES, RECOMMENDATIONS OR ADVICE.

**EXCEPT AS PROVIDED IN SUPPLIER'S STANDARD CONDITIONS OF SALE, SUPPLIER AND ITS REPRESENTATIVES SHALL IN NO EVENT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS OR SERVICES DESCRIBED HEREIN.** Each user bears full responsibility for making its own determination as to the suitability of Supplier's materials, services, recommendations, or advice for its own particular use. Each user must identify and perform all tests and analyses necessary to assure that its finished parts incorporating Supplier's products, materials, or services will be safe and suitable for use under end-use conditions. Nothing in this or any other document, nor any oral recommendation or advice, shall be deemed to alter, vary, supersede, or waive any provision of Supplier's standard Conditions of Sale or this Disclaimer, unless any such modification is specifically agreed to in a writing signed by Supplier. No statement contained herein concerning a possible or suggested use of any material, product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Supplier covering such use or design, or as a recommendation for the use of such material, product, service or design in the infringement of any patent or other intellectual property right.

\*SilFORT™는 Momentive Performance Materials Inc.의 상표입니다.

The use of the "TM" symbol designates registered or unregistered trademarks of Momentive Performance Materials Inc. or its affiliated companies. Momentive and the Momentive logo are trademarks of Momentive Performance Materials Inc.