

Technical Data Sheet

Silquest[™] Y-9627

Silquest* Y-9627 Description

Silquest A-1170, Silquest Y-9627 and Silquest Y-11699 silanes are secondary aminofunctional bis-silanes. This category of silanes is generally useful to consider for a broad range of applications to promote adhesion in coatings, adhesives and sealants between organic polymers and glass, metal, wood or cast plastic substrates.

Typically, they can function as coupling agents to particulate mineral fillers in composites, as in foundry molds and cores, to improve mechanical properties such as tensile and flexural strengths.

These property improvements have been maintained in the presence of aggressive environments, such as high temperature and high humidity conditions.

Key Features and Benefits

• Bis-silyl functionality - generally affords greater bonding or adhesion promotion to inorganic substrates.

• Secondary amino functionality - can typically improve shelf stability in various resin systems.

• Methoxy silane ester versions Silquest A-1170 silane and Silquest Y-9627 silane generally offer fast reaction with moisture, which translates to rapid cure or adhesion build.

• Ethoxy silane ester version Silquest Y-11699 silane generally provides a controlled cure with a by-product of the coupling or crosslinking mechanisms that have a lower impact on the environment.

Typical Physical Properties

| Property | Silquest A-1170 silane | Silquest Y-9627 silane | Property | Silquest Y-11699 silane |
|--------------------------------------|------------------------------|------------------------------|---------------------------------|-------------------------------|
| Appearance | Clear liquid | Clear liquid | Appearance | Clear liquid |
| Color | Clear, pale | Straw to dark | Color | Pale |
| Odor | Ester | Ester | Odor | Ester |
| Percent Actives | May be above 80 | May be above 80 | Percent Actives | May be above 80 |
| Density, g/cm ³ | 1.04 | 1.03 | Density, g/cm ³ | 0.968 |
| Percent Purity | > 95 / 90 | > 80 | Flash Point, | |
| Specific Gravity, 25/25°C | 1.0423 | 1.0423 | Estimated, ASTM D93, °C (°F) | > 93 (200) |
| Flash Point, PMCC, | | | Boiling Point, °C | >150 |
| ASTM Method D 93, °C (°F) | 112.7 (235) | 82 (179.6) | Freezing Point, °C (°F) | < 0 (32) |
| Boiling Point, at 4mm Hg, °C (°F) | 152 (306) | >100 (>212) | Molecular Weight, g/mole | 425.5 |
| Molecular Weight, g/mole | 341.5 | 341.5 | | |

*Silquest is a trademark of Momentive Performance Materials Inc.

Potential Applications

Amino bis-silanes such as Silquest A-1170, Silquest Y-9627 and Silquest Y-11699 silanes have been shown to be effective in reacting with epoxy, urethane, melamine, polyimide, phenolic and furan thermosetting resins as well as many thermoplastics, such as polyamides and polyesters.

Durable water-resistant bonds are generally achieved when the silyl portion of these aminosilanes are condensed with an inorganic surface and are covalently bonded with the resin matrix of the composite, paint, adhesive or sealant.

The bis-alkoxysilane structure of the Silquest A-1170, Silquest Y-9627 and Silquest Y-11699 silanes result in the addition of two silyl groups to a resin. This typically yields more durable wet adhesion and more efficient bonding per mole of added silane.

The ethoxy ester groups, as on Silquest Y-11699 silane, generally provide slower reaction with moisture, giving longer shelf stability when exposed to incidental or atmospheric moisture on storage.

The Silquest A-1170 silane and Silquest Y-9627 silane, as the methoxy ester versions, generally offer a quick cure and or rapid adhesion build.

The higher purity grade of Silquest A-1170 silane may be considered for applications which demand low color, and greater control of reaction stoichiometry.

Silquest Y-9627 silane may be considered for similar reactivity with potential savings..

These versatile silanes typically can be added directly to polymers during system formulation, or used independently as primers.

Typical Sealant Application – Adhesion to Cast Plastics

The Effect of Silquest A-1170 / Silquest Y-9627 Silanes on Adhesion of Filled RTV Silicone to Plastic Substrates

| | Adhesion, pli w/ Silquest A-1170 or Silquest Y-9627 Silanes | | | Control | |
|-----------|---|-----|-----|---------|--|
| Substrate | Wet | Dry | Wet | Dry | |
| ABS | 17 | 24 | 0.1 | 0.1 | |
| PVC | 29 | 32 | 1.3 | 0.5 | |
| Styrene | 31 | 31 | 1.1 | 0.5 | |
| Acrylic | 26 | 36 | 0.5 | 0.5 | |

Note: Test data. Actual results may vary.

Typical Foundry – Sand Mold Compounds

| FURAN | | PHENOLIC | | | |
|--|--------------|---------------------|---|--------------|--------------------|
| | | Parts By Weight | | | Parts By Weight |
| Furfuryl Alcohol/ Phenol Resin | | 2.0 | Resin | | 1.0 |
| Silica Foundry Sand | | 100.0 | Silica Foundry Sand | | 100.0 |
| Silquest A-1170 / Silquest Y-9627 Silanes | | 0.10 | Silquest A-1170 / Silquest Y-9627 Silanes | | 0.1 |
| Hardener | | 0.60 | Benzene Sulfonic Acid | | 0.4 |
| Measured Properties | | Measured Properties | | | |
| | No Silane | Silane | | No Silane | Silane |
| Flexural Strength, Initial (psi) | 142 | 187 | Tensile Strength, Initial | 11.0 | 53.0 |
| Flexural Strength, Aged in resin -2 months | 77 | 130 | Tensile Strength, Aged in 2 months | 16.0 | 69.0 |

Product formulations are included as illustrative examples only. Momentive makes no representation or warranty of any kind with respect to any such formulations, including, without limitation, concerning the effi cacy or safety of any product manufactured using such formulations.

Patent Status

Standard copy to come

Product Safety, Handling and Storage

Standard copy to come Limitations Standard copy to come

Contact Information Email

commercial.services@momentive.com

Telephone

| Americas | Latin America | EMEAI- Europe, Middle East, Africa & India | ASIA PACIFIC |
|-----------------|------------------|---|------------------|
| +1 800 295 2392 | Brazil | Europe | China |
| Toll free* | +55 11 4534 9650 | +390510924300 | 800 820 0202 |
| +704 805 6946 | Direct Number | Direct number | Toll free |
| Direct Number | | | +86 21 3860 4892 |
| | | | Direct number |
| *All American | Mexico | India, Middle East & | Japan |
| countries | +52 55 2169 7670 | Africa | +81 3 5544 3111 |
| | Direct Number | + 91 44 71212207 | Direct number |
| | | Direct number* | |
| | | *All Middle Eastern | Korea |
| | | countries, Africa, India, | +82 2 6201 4600 |

For literature and technical assistance, visit our website at: www.momentive.com

DISCLAIMER:

THE MATERIALS, PRODUCTS AND SERVICES OF MOMENTIVE PERFORMANCE MATERIALS INC. AND ITS SUBSIDIARIES AND AFFILIATES (COLLECTIVELY "SUPPLIER"), ARE SOLD SUBJECT TO SUPPLIER'S STANDARD CONDITIONS OF SALE, WHICH ARE INCLUDED IN THE APPLICABLE DISTRIBUTOR OR OTHER SALES AGREEMENT, PRINTED ON THE BACK OF ORDER ACKNOWLEDGMENTS AND INVOICES, AND AVAILABLE UPON REQUEST. ALTHOUGH ANY INFORMATION, RECOMMENDATIONS, OR ADVICE CONTAINED HEREIN IS GIVEN IN GOOD FAITH, SUPPLIER MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, (i) THAT THE RESULTS DESCRIBED HEREIN WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN INCORPORATING ITS PRODUCTS, MATERIALS, SERVICES, RECOMMENDATIONS OR ADVICE. EXCEPT AS PROVIDED IN SUPPLIER'S STANDARD CONDITIONS OF SALE, SUPPLIER AND ITS REPRESENTATIVES SHALL IN NO EVENT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS **OR SERVICES DESCRIBED HEREIN.** Each user bears full responsibility for making its own determination as to the suitability of Supplier's materials, services, recommendations, or advice for its own particular use. Each user must identify and perform all tests and analyses necessary to assure that its finished parts incorporating Supplier's products, materials, or services will be safe and suitable for use under end-use conditions. Nothing in this or any other document, nor any oral recommendation or advice, shall be deemed to alter, vary, supersede, or waive any provision of Supplier's standard Conditions of Sale or this Disclaimer, unless any such modification is specifically agreed to in a writing signed by Supplier. No statement contained herein concerning a possible or suggested use of any material, product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Supplier covering such use or design, or as a recommendation for the use of such material, product, service or design in the infringement of any patent or other intellectual property right.

*Silquest[™] es una marca comercial de Momentive Performance Materials Inc.

The use of the "TM" symbol designates registered or unregistered trademarks of Momentive Performance Materials Inc. or its affiliated companies. Momentive and the Momentive logo are trademarks of Momentive Performance Materials Inc.