**Silquest** Y-9669

**Description**

Silquest silane Y-9669 combines phenyl and amino functionality in the same molecule. It is an extremely effective adhesion promoter for many filled and reinforced resin systems.

Silquest silane Y-9669 is a versatile adhesion promoter, particularly for resin systems that will react with a secondary amino group, such as isocyanates, acrylates, epoxies, phenolics and RTV silicones. This silane is especially useful when the resulting material must withstand higher temperatures; e.g., in phenolic resin/fiberglass composites.

**Key Features and Benefits**

- Secondary phenyl amino group reacts with such resin systems as isocyanates, acrylates, epoxies, phenolics and silicones
- Methoxy silane ester for fast hydrolysis time
- Aromatic amino group for increased stability of resin/silane bond at elevated temperature
- Phenyl group for good resin wet-out

**Typical Physical Properties**

<table>
<thead>
<tr>
<th>Appearance</th>
<th>Clear liquid</th>
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</table>

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Color | Straw-to-amber
---|---
Specific Gravity at 25/25°C | 1.07
Boiling Point, °C (°F) | 310 (590)
Flash Point, Pensky-Martens Closed Cup\(^{(1)}\), °C (°F) | 146 (295)

\(^{(1)}\) ASTM Method D 93

**Chemical Structure**
Silquest silane Y-9669 has the following chemical structure:

\[
\text{N-Phenyl-\(\gamma\)-aminopropyltrimethoxy Silane}
\]

Potential Applications
Silquest silane Y-9669 significantly improves adhesion between inorganic surfaces and polymers that react with a secondary amine. Evaluation is recommended for such polymers as urethanes, epoxies, acrylates and phenolics that must adhere to inorganic substrates; e.g., glass, metals, fiberglass and particulate fillers. Applications include adhesives and sealants coatings, glass fiber sizes and finishes, primers and foundry sand binders.

The excellent high-temperature performance of silane Y-9669 is demonstrated by the improvement in durability of a glass fiber reinforced phenolic resin laminate. As shown in Table 1, composites prepared with silane Y-9669 better maintained the superior flexural strength of the laminate, even after prolonged exposure to high temperature

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and moisture, as compared to similar composites prepared with Silquest A-1100* silane.

**Table 1: Effect of Silanes on High-Temperature Flexural Strength Properties of Phenolic/Fiberglass Composites**

<table>
<thead>
<tr>
<th>Silane</th>
<th>Flexural Strength, psi $\times 10^{-3}$</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>Initial</td>
</tr>
<tr>
<td></td>
<td>Dry/Wet</td>
</tr>
<tr>
<td>Silquest A-1100</td>
<td>64/62</td>
</tr>
<tr>
<td>Silquest Y-9669</td>
<td>65/66</td>
</tr>
</tbody>
</table>

These data confirm that silane Silquest silane Y-9669 offers superior high-temperature aging characteristics in GFR composites. Consequently, it is a likely candidate for other resin systems and applications that involve high-temperature exposure.

**Patent Status**
Standard copy to come

**Product Safety, Handling and Storage**
Standard copy to come

**Processing Recommendations**
Silquest silane Y-9669 may be added directly to the matrix resin or during formulation, or used independently as a primer. For waterborne applications, the silane can be diluted in acidified water. When properly diluted, these aqueous solutions are stable for up to 72 hours. A typical solution is prepared by adding 1 gram of Silquest silane.
Y-9669 to 99 grams of water acidified to pH 2.9 with glacial acetic acid.

Limitations
Standard copy to come

Contact Information
For product prices, availability, or order placement, contact our customer service at Momentive.com/CustomerService/

For literature and technical assistance, visit our website at: www.momentive.com

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