Silquest* A-186

Description
Silquest A-186 silane and Silquest A-187 silane are epoxy functional silanes which may be suitable for use as adhesion promoters in SPUR+, urethane, epoxy, polysulfide, silicone, and acrylic caulks, coatings, sealants and adhesives.

Key Features and Benefits

<table>
<thead>
<tr>
<th>Features</th>
<th>Benefits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epoxy Functionality</td>
<td>• Epoxy ring is reactive with many organic functionalities.</td>
</tr>
<tr>
<td></td>
<td>• Epoxy functionality will offer non-yellowing adhesion in many resin systems.</td>
</tr>
<tr>
<td></td>
<td>• May improve flexibility of systems vs. other adhesion promoters.</td>
</tr>
<tr>
<td>Trimethoxy Silane Functionality</td>
<td>• Bonds to inorganic substrates to provide excellent wet and dry adhesion.</td>
</tr>
<tr>
<td></td>
<td>• Very fast hydrolysis rate.</td>
</tr>
</tbody>
</table>

• Enhanced electrical properties of epoxy based electronic encapsulant and packaging materials, resulting from improved bonding between resin and substrate or filler.
• An excellent candidate for waterborne applications such as acrylic and vinyl-acrylic caulks.
• Improved adhesion to glass, and metal substrates can be obtained in epoxy, polysulfide, urethane and acrylic bases adhesives, sealants and caulks.
  ○ SPUR+ perpolymer applications benefit from adhesion without decrease in elongation and yellowing.
  ○ Urethane applications benefit from enhanced adhesion to glass and metal substrates, while providing improved shelf stability over amino silane alternatives. Typical use level ranges from 0.5 to 1.5 pbw.
  ○ Epoxy applications benefiting from the use of Silquest A-186 silane or Silquest A-187 silane include quartz filled epoxy encapsulants, pre-mix formulations, sand-filled epoxy concrete patching materials, and metal filled epoxy materials suitable for mold die tools. Epoxy encapsulation systems benefit from Momentive Performance Materials epoxy family of Silquest silanes' ability to enhance wet adhesion, reducing the risk of semiconductor or integrated circuit failure due to water ingress or surface corrosion. Typical use level is 1.0 pbw.
  ○ Polysulfide applications benefit from enhanced adhesion performance, without suffering odor issues associated with mercapto based silanes. Typical use level ranges from 0.5 to 1.5 pbw.
  ○ Latex caulk applications benefit from enhanced adhesion to glass and metal substrates, without suffering yellowing issues associated with amino silane adhesion promoters. Typical use level ranges from 0.2 to 0.5 pbw.

**Typical Physical Properties**

<table>
<thead>
<tr>
<th></th>
<th>Silquest A-186 Silane</th>
<th>Silquest A-187 Silane</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Appearance</strong></td>
<td>Clear, pale</td>
<td>Clear, pale</td>
</tr>
<tr>
<td><strong>Molecular Weight</strong></td>
<td>246.1</td>
<td>236.1</td>
</tr>
<tr>
<td><strong>Specific Gravity at 25/25°C</strong></td>
<td>1.065</td>
<td>1.069</td>
</tr>
<tr>
<td><strong>Refractive Index nD 25°C</strong></td>
<td>1.448</td>
<td>1.427</td>
</tr>
<tr>
<td><strong>Flash Point, Tag Closed Cup, °C (°F)</strong></td>
<td>113 (235)</td>
<td>110 (230)</td>
</tr>
<tr>
<td><strong>Flash Point, ASTM D 93, °C (°F)</strong></td>
<td>310 (590)</td>
<td>290 (554)</td>
</tr>
<tr>
<td><strong>Boiling Point, °C (°F)</strong></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Solubility**

*Silquest is a trademark of Momentive Performance Materials Inc.*
Silquest A-186 silane and Silquest A-187 silane are soluble in water after hydrolysis, alcohol, acetone and most aliphatic esters at normal application levels under five percent. Hydrolysis releases methanol.

**Chemical Structure**

*Silquest A-186 Silane*

\[ \text{OCH}_3 \]
\[ \text{CH}_2\text{CH}_2 \]
\[ \text{Si} \]
\[ \text{OCH}_3 \]
\[ \text{OCH}_3 \]

*Beta-(3,4-Epoxy cyclohexyl)ethyldimethoxy silane*

*Silquest A-187 Silane*

\[ \text{H} \]
\[ \text{H}_2\text{C} = \text{C} \]
\[ \text{OCH}_3 \]
\[ \text{OCH}_3 \]
\[ \text{CH}_2\text{OCH}_2\text{CH}_2\text{CH}_2\text{Si} \]
\[ \text{OCH}_3 \]
\[ \text{OCH}_3 \]

*Gamma-Glycidoxypropyltrimethoxysilane*

**Patent Status**

Standard copy to come

**Product Safety, Handling and Storage**

Standard copy to come
Limitations
Standard copy to come

Contact Information
For product prices, availability, or order placement, contact our customer service at Momentive.com/CustomerService/

For literature and technical assistance, visit our website at: www.momentive.com

DISCLAIMER:

THE MATERIALS, PRODUCTS AND SERVICES OF MOMENTIVE PERFORMANCE MATERIALS INC. AND ITS SUBSIDIARIES AND AFFILIATES (COLLECTIVELY “SUPPLIER”), ARE SOLD SUBJECT TO SUPPLIER’S STANDARD CONDITIONS OF SALE, WHICH ARE INCLUDED IN THE APPLICABLE DISTRIBUTOR OR OTHER SALES AGREEMENT, PRINTED ON THE BACK OF ORDER ACKNOWLEDGMENTS AND INVOICES, AND AVAILABLE UPON REQUEST. ALTHOUGH ANY INFORMATION, RECOMMENDATIONS, OR ADVICE CONTAINED HEREIN IS GIVEN IN GOOD FAITH, SUPPLIER MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, (i) THAT THE RESULTS DESCRIBED HEREIN WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN INCORPORATING ITS PRODUCTS, MATERIALS, SERVICES, RECOMMENDATIONS OR ADVICE. EXCEPT AS PROVIDED IN SUPPLIER’S STANDARD CONDITIONS OF SALE, SUPPLIER AND ITS REPRESENTATIVES SHALL IN NO EVENT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS OR SERVICES DESCRIBED HEREIN. Each user bears full responsibility for making its own determination as to the suitability of Supplier’s materials, services, recommendations, or advice for its own particular use. Each user must identify and perform all tests and analyses necessary to assure that its finished parts incorporating

*Silquest is a trademark of Momentive Performance Materials Inc.
Supplier’s products, materials, or services will be safe and suitable for use under end-use conditions. Nothing in this or any other document, nor any oral recommendation or advice, shall be deemed to alter, vary, supersede, or waive any provision of Supplier’s standard Conditions of Sale or this Disclaimer, unless any such modification is specifically agreed to in a writing signed by Supplier. No statement contained herein concerning a possible or suggested use of any material, product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Supplier covering such use or design, or as a recommendation for the use of such material, product, service or design in the infringement of any patent or other intellectual property right.

*Silquest is a trademark of Momentive Performance Materials Inc.

Momentive and the Momentive logo are trademarks of Momentive Performance Materials Inc.