Silquest* A-1524

Description
Silquest A-1524 silane, gamma-ureidopropyltrimethoxysilane, is an ureidosilane used to promote adhesion between a wide range of resins and metal or mineral substrates, or to couple these resins to reinforcements such as glass fibers, mineral fillers or glass spheres.
The chemical structure of Silquest A-1524 silane is:

\[
\text{H}_2\text{NCNHCH}_2\text{CH}_2\text{Si(OCH}_3)_3
\]

The molecular weight of the silane is 222.3 grams per mole.

Key Features and Typical Benefits
- Formulated without protic and nonprotic solvents
- Soluble in water
- Does not contribute to color when aged in resin formulations
- N-H reactivity without the strong basic characteristics of aminosilanes
- Longer pot life than aminosilane in reactive phenolic, epoxy, urea-melamine or polyurethane resin formulations

Typical Physical Properties\(^{(1)}\)

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical Form</td>
<td>Viscous liquid</td>
</tr>
<tr>
<td>Color</td>
<td>Pale yellow</td>
</tr>
<tr>
<td>Active Ingredient</td>
<td>Contains no diluents</td>
</tr>
<tr>
<td>Density, 25 °C</td>
<td>1.1500 grams/cm(^3)</td>
</tr>
<tr>
<td>Refractive Index, (n_D) at 25 °C</td>
<td>1.459±0.001</td>
</tr>
<tr>
<td>Flash Point(^{(2)}), Tag Closed Cup, °C (°F)</td>
<td>99 (210)</td>
</tr>
</tbody>
</table>

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Boiling Point Range, °C at 1,1013 hPa | 217-250

1. Typical properties are average data and are not to be used as or to develop specifications.
2. ASTM Method D56

Potential Applications

- Coupling agent for insulation phenolic wool binders and glass fiber sizes used to reinforce nylon resins
- Finish for woven glass fiber fabrics
- Treatment for particulate fillers used to reinforce nylon, phenolic or epoxy resin
- Additive for foundry sand and abrasive grinding wheel binders
- Adhesion promoter in urethane-based coatings, sealants and caulks
- Component in primers

General Considerations for Use

Silquest A-1524 silane use level is dependent upon the surface area of the particulate filler or glass fiber reinforcement. Typical starting concentrations may range from 0.5 to 1 weight percent, based upon the weight and type of reinforcement used. Sand and other low surface area fillers or substrates may require less than 0.1 weight percent silane.

When Silquest A-1524 silane is added to a resin formulation, the use level is typically in the range of 0.5 to 1 weight percent, based on the weight of the resin.

Silquest A-1524 silane is soluble in methanol, ethanol, acetone, toluene and water. The silane hydrolyses in water and releases methanol. The hydrolysis product of Silquest A-1524 silane, gamma-ureidopropylsilanetriol, is stable at one weight percent in water at pH of 4 for greater than 72 hours.

Silquest A-1524 silane should be protected from low temperatures as it freezes at less than 5 °C. While freezing does not harm Silquest A-1524 silane, should it occur, the material should be well stirred after thawing to ensure uniform concentration.

Availability

Silquest A-1524 silane is currently available in drum quantities.

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Patent Status
Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

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Contact Information
For product prices, availability, or order placement, contact our customer service at Momentive.com/CustomerService/

For literature and technical assistance, visit our website at: www.momentive.com

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