Silbreak* 329

Description
Silbreak 329 silicone demulsifier is an excellent candidate to consider for use to efficiently break water-in-oil emulsions. It is based on a modified polysiloxane and contains no halogen.

Key Features and Benefits
- Fast separation of water from crude oil, particularly during the initial phase of separation
- Low treatment rates
- Clear oil/brine interface; generally reduce sludge
- Oil-free separated water
- Very limited quantity of residual water rests in the separated crude
- Essentially free of phenolic derivatives can be easily blended with organic demulsifiers
- Can potentially exhibit foam control properties

Typical Physical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Viscosity cSt, 20°C</td>
<td>1300</td>
</tr>
<tr>
<td>Density g/ml, 25°C</td>
<td>1.047</td>
</tr>
<tr>
<td>Molecular Weight</td>
<td>11000-15000</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Soluble</td>
</tr>
<tr>
<td>Preferred Solvent</td>
<td>2-ethylhexanol, alcohols, aromatics</td>
</tr>
<tr>
<td>Flash Point ASTM D93, (°C)</td>
<td>&gt;93.3</td>
</tr>
</tbody>
</table>

*Silbreak is a trademark of Momentive Performance Materials Inc.*
Typical data are average data and actual values may vary. Typical data shall not be used as product specifications.

**Patent Status**
Standard copy to come

**Product Safety, Handling and Storage**
Standard copy to come

**Limitations**
Standard copy to come

**Contact Information**
For product prices, availability, or order placement, contact our customer service at Momentive.com/CustomerService/

For literature and technical assistance, visit our website at: www.momentive.com

**DISCLAIMER:**

THE MATERIALS, PRODUCTS AND SERVICES OF MOMENTIVE PERFORMANCE MATERIALS INC. AND ITS SUBSIDIARIES AND AFFILIATES (COLLECTIVELY “SUPPLIER”), ARE SOLD SUBJECT TO SUPPLIER’S STANDARD CONDITIONS OF SALE, WHICH ARE INCLUDED IN THE APPLICABLE DISTRIBUTOR OR OTHER SALES AGREEMENT, PRINTED ON THE BACK OF ORDER ACKNOWLEDGMENTS AND INVOICES, AND AVAILABLE UPON REQUEST. ALTHOUGH ANY INFORMATION, RECOMMENDATIONS, OR ADVICE CONTAINED HEREIN IS GIVEN IN GOOD FAITH, SUPPLIER MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, (i) THAT THE RESULTS DESCRIBED HEREIN WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN INCORPORATING ITS PRODUCTS, MATERIALS, SERVICES, RECOMMENDATIONS OR ADVICE. EXCEPT AS PROVIDED IN SUPPLIER’S STANDARD CONDITIONS OF SALE,

*Silbreak is a trademark of Momentive Performance Materials Inc.*
SUPPLIER AND ITS REPRESENTATIVES SHALL IN NO EVENT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS OR SERVICES DESCRIBED HEREIN. Each user bears full responsibility for making its own determination as to the suitability of Supplier’s materials, services, recommendations, or advice for its own particular use. Each user must identify and perform all tests and analyses necessary to assure that its finished parts incorporating Supplier’s products, materials, or services will be safe and suitable for use under end-use conditions. Nothing in this or any other document, nor any oral recommendation or advice, shall be deemed to alter, vary, supersede, or waive any provision of Supplier’s standard Conditions of Sale or this Disclaimer, unless any such modification is specifically agreed to in a writing signed by Supplier. No statement contained herein concerning a possible or suggested use of any material, product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Supplier covering such use or design, or as a recommendation for the use of such material, product, service or design in the infringement of any patent or other intellectual property right.

*Silbreak is a trademark of Momentive Performance Materials Inc.

Momentive and the Momentive logo are trademarks of Momentive Performance Materials Inc.