

## SAG\* 1599

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#### Description

SAG 1599 is a foam control agent designed for use in agricultural formulations that contain high concentrations of ammonium sulfate (AMS) or other ionic nutrients and electrolyte-tolerant surfactants such as alkylated polyglucosides (APG). When properly dispersed into the high-electrolyte fertilizers or water conditioners, it has shown to provide excellent foam control without the separation problems commonly associated with traditional silicone antifoams.

#### Key Features and Benefits

- Excellent foam control in AMS/APG containing products.
- Performs well in concentrated product and when diluted to end-use concentrations
- Good long-term stability
- The components of SAG 1599 meet the requirements of U.S. EPA regulation 40 CFR 180.960 and are therefore exempt from tolerances in food when used as inert ingredients in agricultural applications in accordance with the other conditions of that regulation.

#### Typical Physical Properties

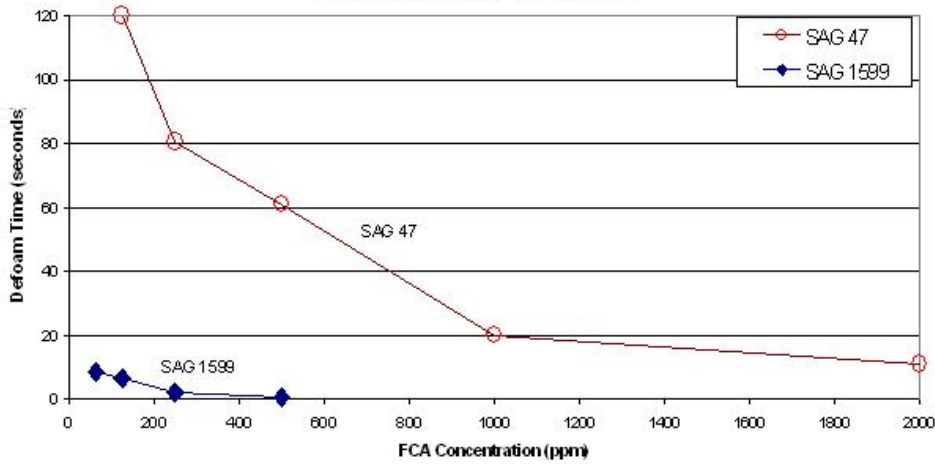
Property	Typical Value
Appearance	opaque liquid
Viscosity (25°C)	10,000 - 40,000 cps
Flash Point (ASTM D93)	229°C
Boiling Point	>150°C
Freezing Point	-31°C
Density	1.027 g/cc
Solubility in water (20°C)	insoluble

#### Performance Data

The foam control properties of SAG 1599 in a high AMS/APG product are compared to those of SAG 47, a traditional silicone antifoam typical of those currently being used in Figure 1. It can be seen at concentrations as low as 50 ppm the SAG 1599 is a significantly better antifoam than the SAG 47 dosed at

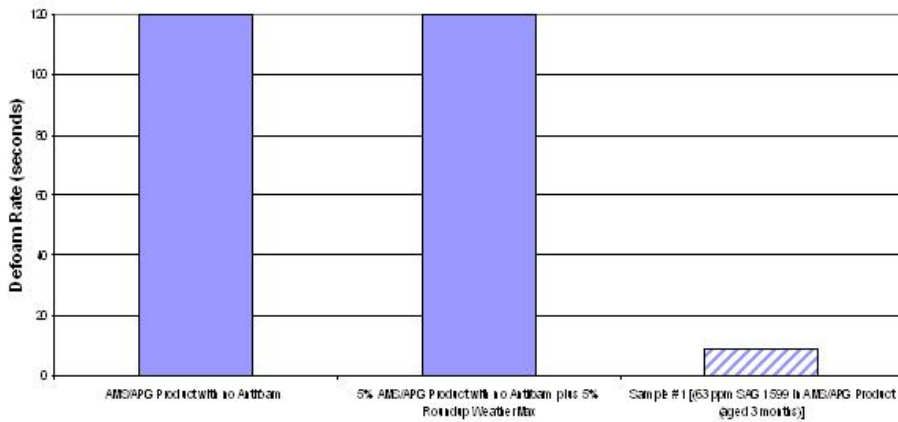
2000 ppm.

**Fig 1: Dilution Studies comparing SAG 1599 & SAG 47 in a High AMS/APG Foamant**



The data in Figure 2 show the long-term antifoam properties that SAG 1599 imparts to AMS/APG products and demonstrate that foam control is maintained even after diluting to end-use concentrations.

**Foam Control Performance of SAG 1599**



Note: The maximum foam time recorded by the Shake Foam Test is 120 seconds. Actual defoam time could be significantly longer.

**Patent Status**

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**Product Safety, Handling and Storage**

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at [www.momentive.com](http://www.momentive.com) or, upon

request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

### Limitations

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

### Contact Information

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