InvisiSil* OP2131SD
UV-Cure Optical Bonding Silicone

Description

InvisiSil OP2131SD UV-cure optical bonding silicone is used in the interlayer of displays and touch-screen modules, to enhance the delivery of high light transmittance and help reduce surface glare, allowing displays and touch-screen units to be more easily readable in sunlight or bright indoor light. InvisiSil OP2131SD uv-cure optical bonding silicone can also help protect touch screens and displays against thermal shock and impact.

Potential Applications
• Optical bonding for Automotive and Consumer Displays

Typical Physical Properties

<table>
<thead>
<tr>
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<th>OP2131SD</th>
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<tbody>
<tr>
<td>Uncured properties</td>
<td></td>
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<tr>
<td>Appearance</td>
<td>Transparent</td>
</tr>
<tr>
<td>Viscosity (23degreeC)</td>
<td>Pa.s</td>
</tr>
<tr>
<td></td>
<td>2.3</td>
</tr>
<tr>
<td>Specific gravity (23decgreesC)</td>
<td>1.02</td>
</tr>
<tr>
<td>Curing energy *1</td>
<td>mJ/cm</td>
</tr>
<tr>
<td></td>
<td>2000</td>
</tr>
<tr>
<td>Cured properties</td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>Transparent rubber</td>
</tr>
<tr>
<td>Hardness TYPE E *2</td>
<td>7</td>
</tr>
<tr>
<td>Lap shear strength (Thickness 0.1mm) *3</td>
<td>MPa</td>
</tr>
<tr>
<td>Volume resistivity</td>
<td>MΩ•m(Ω•cm)</td>
</tr>
<tr>
<td></td>
<td>1.0x10^7(1.0x10^{15})</td>
</tr>
<tr>
<td>Dielectric strength</td>
<td>kV/mm</td>
</tr>
<tr>
<td></td>
<td>18</td>
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</table>
Typical properties are average data and are not to be used as or to develop specifications.

*1: Fusion D lamp, 0.1mm thickness *2: 2mm thickness sheet_3Pcs *3: Glass substrate
*4: Glass(1mm)/LOCA(180mm)/Glass(1mm)

**General Considerations for Use**

- Materials such as water, sulfur, nitrogen compounds, organic metallic salts, phosphorus compounds, etc. contained in the surface of the substrate can inhibit curing. A sample patch should always be tested prior to proceeding in order to determine compatibility.

- All parts should be as clean and dry as possible prior to application.

- Eye protection and protective gloves should be worn at all times when working with this product.
- Maintain adequate ventilation in the work place at all times.
- Keep out of the reach of children.
- Store in a cool dry place out of direct sunlight.

**Patent Status**

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

**Product Safety, Handling and Storage**

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-

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the-clock emergency service for its products. SDS are available at www.momentive.com or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

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