

## InvisiSil\* IVSD3208 Silicone DAM

### Description

InvisiSil\* IVSD3208 Silicone DAM is a one-component, high viscosity, heat curable white silicone that may be considered for use as a dam of multichip LED modules(Chip On Board). This product cures quickly with heat and adheres well to a variety of substrates without the use of a primer.

### Key Features and Typical Benefits

- Ready to use: one component and supplied by syringe
- High viscosity, thixotropic consistency
- Excellent adhesive properties: primerless adhesion to many types of substrates
- Non-corrosive to most metals

### Typical Physical Properties

Uncured Properties		
Appearance		White, Paste
Viscosity (23°C)	Pas•s	670
Cured Properties (1h @ 150°C)		
Appearance		White, rubber-like
Density (23°C)	g/cm <sup>3</sup>	1.08
Hardness (Type A)		53
Tensile Strength	MPa	4.4
Elongation	%	390
Adhesive Strength <sup>(1)</sup>	MPa	3.4
Volume resistivity	Ω•cm	1.0x10 <sup>15</sup>

<sup>(1)</sup>Aluminum lap shear

Typical properties are average data and are not to be used as or to develop specifications

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### **Potential Applications**

InvisiSil IVSD3208 Silicone DAM is an excellent candidate to consider for use in the following applications:

- LED Package                      Chip On Board (COB) LED
- Industrial application        Sealing and adhesive between plastics and metals/ceramics in various parts

### **General Considerations for Use**

All parts should be as clean and dry as possible prior to applications. Materials such as water, sulfur, nitrogen compounds, organic metallic salts, phosphorus compounds, etc. contained in the surface of the substrate can inhibit curing. It is recommended that a preliminary test is performed to determine the compatibility.

### **Packaging Types**

InvisiSil IVSD3208 Silicone DAM is currently available in 30g syringe

### **Patent Status**

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

### **Product Safety, Handling and Storage**

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at [www.momentive.com](http://www.momentive.com) or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated

specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

### **Limitations**

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

### **Contact Information**

For product prices, availability, or order placement, contact our customer service at [Momentive.com/Customerservice/](https://www.momentive.com/Customerservice/)

For literature and technical assistance, visit our website at: [www.momentive.com](https://www.momentive.com)

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