

iIFORT™ PHC587B

SilFORT* PHC587B

Description

SilFORT PHC587B premium-performance hard coat is a clear, non-yellowing silicone coating that provides optimal protection against deterioration from weather, including ultraviolet rays, heat, cold, rain, snow and ice comparable to Momentive Performance Materials SilFORT AS4000. It also resists damage from sand and dirt. Additionally, SilFORT PHC587B provides improved productivity with primerless adhesion coupled with faster curing at 130°C. There is no need for a primer coat. SilFORT PHC587B complies with the ECE Automotive Regulations for European forward lighting applications.

Key Features and Benefits

- Ultraviolet resistance
- Thermal resistance
- Abrasion and mar resistance
- Good clarity
- Solvent/chemical resistance
- Primerless adhesion to polycarbonate
- Single coating process step

Typical Physical Properties

Property	SilFORT PHC587B Hard Coat Values
Solids Content, % by weight	24.2 - 26.8
Solvent	Methanol, 1-butanol, 2-propanol
Flash Point Penske Martens, Closed Cup	19.4°C

Density, g/cm ³	0.875 - 0.995
pH	5.5 ± 1
Viscosity cst @ 25°C	3 - 10

SiIFORT PHC 587 Hard Coat on polycarbonate (thickness, 6 - 8µm)

Taber Abrasion ¹	≤15D% Haze
Water Immersion ²	≥250 Hrs.

¹ Taber Abrader with 500g load CS10F wheels at 500 cycles. Haze % measured per ASTM D1003. Higher haze indicates greater abrasion. Humidity during coating and Taber wheel variability will affect final values.

² Temperature = 65°C.

Chemical/Solvent Resistance

10W30 Motor Oil	Power steering fluid
Ethylene Glycol Antifreeze	0.1N Sulfuric Acid
Heavy duty brake fluid (Glycol)	0.1N Sodium Hydroxide
Windshield Washer Fluid	Paste Auto Polish
Heavy Duty Detergent	Petrol or leaded gasoline
Diesel Fuel	Battery Acid

Containers

25 kg steel pail

Patent Status

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

Product Safety, Handling and Storage

CAUTION

Compatibility of Momentive Performance Materials hard coat and polycarbonate resin, including Momentive Performance Materials® resin, is dependent on a number of factors including operational stresses, chemical exposure, temperature levels, impact and exposure to ultraviolet light.

While it is up to the end user to determine what application specific testing is appropriate, it is suggested that all polycarbonate resin applications be tested for at least thirty (30) days for compatibility and crazing with this hard coat use. There is no dependable substitute for careful testing of prototypes of production parts in typical operating environments.

Refrigeration is required.

The warranty period is 3 months from date of shipment from Momentive Performance Materials if stored in the original unopened container at 4 - 10° C.

Preparation From Cold Storage

Allow SilFORT PHC587B to return to room temperature in original container. When the coating reaches 15° C, gently mix the coating to re-constitute any material that may have separated. Solution should appear homogeneous at room temperature.

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at www.momentive.com or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

Processing Recommendations

General Requirements

Coating area should be clean, dust-free (Class 10,000 or better), well-ventilated and with the relative humidity controlled to $40 \pm 10\%$. Only if necessary, parts may be washed or wiped clean with isopropyl alcohol, a mild detergent solution and clean water rinse, or ultrasonic bath followed by a filtered-air blowoff and a final ionized-air blow-off. Cleanliness is critical for the production of good parts. Coating solution should

be filtered continuously or just prior to use to approximately 0.5 to 1.0 µm, using a 5 to 8 µm prefilter. Electric or indirect gas-fired ovens with good temperature distribution and air exchange are recommended.

SilFORT PHC587B Hard Coat

The hard coat can be applied to parts by dip, spray, or flow coating methods. For spray applications and largepart flow coating, SilFORT PHC587B can be reduced if desired with an appropriate solvent (e.g. 2-propanol, 1-butanol). Coating should be applied to result in a dry film thickness of 6 - 8 µm or thicker, depending on application. The coating should be allowed to dry at room temperature until tack free for approximately 5 to 10 minutes depending on the part size.

Curing

After the part reaches a temperature of 130°C (266°F) SilFORT PHC587B cures to an abrasion resistant hard coat in 30 minutes.

Limitations

Customers must evaluate Momenive Performance Materials products and make their own determination as to fitness of use in their particular applications.

Contact Information

Email

commercial.services@momenive.com

Telephone

Americas	Latin America	EMEAI- Europe, Middle East, Africa & India	ASIA PACIFIC
+1 800 295 2392	Brazil	Europe	China
Toll free*	+55 11 4534 9650	+390510924300	800 820 0202
+704 805 6946	Direct Number	Direct number	Toll free
Direct Number			+86 21 3860 4892
			Direct number

All American countries	Mexico +52 55 2169 7670 Direct Number	India, Middle East & Africa + 91 44 71212207 Direct number	Japan +81 3 5544 3111 Direct number
		*All Middle Eastern countries, Africa, India,	Korea +82 2 6201 4600

For literature and technical assistance, visit our website at: www.momentive.com

DISCLAIMER:

THE MATERIALS, PRODUCTS AND SERVICES OF MOMENTIVE PERFORMANCE MATERIALS INC. AND ITS SUBSIDIARIES AND AFFILIATES (COLLECTIVELY “SUPPLIER”), ARE SOLD SUBJECT TO SUPPLIER’S STANDARD CONDITIONS OF SALE, WHICH ARE INCLUDED IN THE APPLICABLE DISTRIBUTOR OR OTHER SALES AGREEMENT, PRINTED ON THE BACK OF ORDER ACKNOWLEDGMENTS AND INVOICES, AND AVAILABLE UPON REQUEST. ALTHOUGH ANY INFORMATION, RECOMMENDATIONS, OR ADVICE CONTAINED HEREIN IS GIVEN IN GOOD FAITH, SUPPLIER MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, (i) THAT THE RESULTS DESCRIBED HEREIN WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN INCORPORATING ITS PRODUCTS, MATERIALS, SERVICES, RECOMMENDATIONS OR ADVICE. EXCEPT AS PROVIDED IN SUPPLIER’S STANDARD CONDITIONS OF SALE, SUPPLIER AND ITS REPRESENTATIVES SHALL IN NO EVENT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS OR SERVICES DESCRIBED HEREIN. Each user bears full responsibility for making its own determination as to the suitability of Supplier’s materials, services, recommendations, or advice for its own particular use. Each user must identify and perform all tests and analyses necessary to assure that its finished parts incorporating Supplier’s products, materials, or services will be safe and suitable for use under end-use conditions. Nothing in this or any other document, nor any oral recommendation or advice, shall be deemed to alter, vary, supersede, or waive any provision of Supplier’s standard Conditions of Sale or this Disclaimer, unless any such modification is specifically agreed to in a writing signed by Supplier. No statement contained herein concerning a possible or suggested use of any material, product,

service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Supplier covering such use or design, or as a recommendation for the use of such material, product, service or design in the infringement of any patent or other intellectual property right.

*SiIFORT™ is a trademark of Momentive Performance Materials Inc.

The use of the "™" symbol designates registered or unregistered trademarks of Momentive Performance Materials Inc. or its affiliated companies. Momentive and the Momentive logo are trademarks of Momentive Performance Materials Inc.