FRV1106

Description
FRV1106 is a one-component, ready-to-use fluorosilicone adhesive sealant that cures to a tough resilient silicone rubber on exposure to atmospheric moisture at room temperature. FRV1106 adhesive sealant is a paste consistency, fluid resistant product designed for use in fuel, solvent and chemical environments.

Key Features and Typical Benefits
- Resist swelling by hydrocarbon solvents, dimethyl silicone fluids and fuels
- One component product
- Primerless adhesion to many substrates
- Room temperature cure
- Non-sag paste consistency
- Retain elastomeric properties at temperatures of -60 °C to 204 °C for long periods and to 260 °C for short periods.
- Ozone resistant, high quality weatherability
- Excellent electrical insulation properties

Typical Physical Properties

<table>
<thead>
<tr>
<th>Uncured Properties:</th>
<th>FRV1106</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>Red</td>
</tr>
<tr>
<td>Consistency</td>
<td>Paste</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.45</td>
</tr>
<tr>
<td>Application Rate, gm/min.</td>
<td>88</td>
</tr>
<tr>
<td>Tack Free Time, minutes</td>
<td>20</td>
</tr>
</tbody>
</table>
Cure Through Time, hours 24

Cured Properties (A)

Mechanical:

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hardness, Shore A</td>
<td>39</td>
</tr>
<tr>
<td>Tensile Strength, (psi) MPa</td>
<td>(485) 3.33</td>
</tr>
<tr>
<td>Elongation, %</td>
<td>200</td>
</tr>
<tr>
<td>Tear Strength, (psi) MPa</td>
<td>(61) 0.42</td>
</tr>
<tr>
<td>Peel Strength, (lbs/in) kg/mm</td>
<td>(26) 0.46</td>
</tr>
</tbody>
</table>

Typical property data values should not be used as or to develop product specification.

(A) Cure time 7 days at 25 °C (77 °F), 50 % relative humidity.

Typical Fluid Immersion Properties (A)

<table>
<thead>
<tr>
<th>Fluid</th>
<th>Volume Swell %</th>
<th>Shore A Hardness pts change</th>
<th>Tensile Strength % change</th>
<th>Elongation % change</th>
</tr>
</thead>
<tbody>
<tr>
<td>FRV1106</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Toluene</td>
<td>16.6</td>
<td>-4</td>
<td>-30</td>
<td>-8</td>
</tr>
<tr>
<td>Mineral Spirits</td>
<td>2.2</td>
<td>-4</td>
<td>-27</td>
<td>-4</td>
</tr>
<tr>
<td>Methylene Chloride</td>
<td>61.0</td>
<td>-8</td>
<td>-29</td>
<td>12</td>
</tr>
<tr>
<td>JP-4</td>
<td>5.4</td>
<td>-2</td>
<td>-28</td>
<td>23</td>
</tr>
<tr>
<td>Fuel B</td>
<td>17.9</td>
<td>-2</td>
<td>-30</td>
<td>-32</td>
</tr>
</tbody>
</table>

Typical property data values should not be used as or to develop product specifications.

(A) Cured 7 days before immersion. Properties obtained after 7 days immersion at room temperature. Information is provided for customer convenience. These properties are not tested on a routine basis.

Note: These sealants are not for use in delicate electrical and electronic applications in which corrosion of copper, brass and other sensitive metals is undesirable.

Physical Properties

In addition to the effects of temperature and relative humidity, development of maximum bond strength will depend on joint configuration, degree of confinement, sealant thickness and substrate porosity. Normally, sufficient bond strength for the FRV1106 will develop in 18-24 hours to permit handling of parts. Stress should not be applied to the bonded joint until full adhesive strength has developed. Eventually the adhesive strength of the bond will exceed the cohesive strength of the silicone adhesive sealant itself. Always allow maximum cure time available for best results.
Potential Applications
FRV1106 adhesive sealant is ideally suited for use in applications where resistance to the swelling effects of fuels, oils, solvents and chemicals is needed. Providing a formed-in-place gasket for pipe junctions in chemical plants, sealing seams on liquid holding tanks and bonding sensing devices in a gas tank are typical applications. The paste consistency of these sealants allows them to be applied even on vertical and overhead surfaces in thickness up to 6 mm (1/4 in.).

Instructions for Use
Surface Preparation
FRV1106 adhesive sealant will bond to many surfaces without the aid of a primer. Surfaces should be thoroughly cleaned with a suitable solvent to remove dirt, oil, grease and other contaminants. If scale or corrosion is present, the surface should be cleaned with an abrasive wheel or sandpaper followed by a solvent cleaning.

Application and Cure Time Cycle
FRV1106 adhesive sealant may be applied directly to clean or primed substrates. The cure process begins with the formation of a skin on the exposed surface of the sealant and progresses inward through the material. At 25 °C (77 °F) and 50 % relative humidity, these sealants will form a surface skin that is tack-free to the touch in 20-25 minutes. Once this tack-free skin begins to form, further tooling of the sealant is not recommended.

As the adhesive sealant cures, acetic acid vapours are released. As the curing reaches completion, the noticeable acetic odour will diminish.

Because these adhesive sealants cure by reacting with atmospheric moisture higher temperature and humidity will accelerate the cure process while lower temperature and humidity will retard the process.

Exact cure time will depend on temperature, humidity, sample thickness and sealant configuration.
Packaging and Dispensing

FRV1106 adhesive sealant is supplied ready to use in 5.4 fl. oz. SEMCO\(^{(1)}\) cartridges. The SEMCO cartridge is designed for use with a hand or air operated sealant gun manufactured by the Semco Company.

Clean Up and Removal

Before curing, solvent systems such as methyl ethyl ketone (MEK) and acetone are most effective. After cure, selected chemical strippers which will remove the silicone rubber are available from other manufacturers. Specific product information may be obtained on request.

These products are manufactured and marketed for Industrial use only. Safety Data Sheets are available upon request from Momentive Performance Materials. Similar information for solvents and other chemicals used with Momentive products should be obtained from your suppliers. When solvents are used, proper safety precautions must be observed.

Patent Status

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

Product Safety, Handling and Storage

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at www.momentive.com or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.
Limitations
Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

Contact Information
For product prices, availability, or order placement, contact our customer service at Momentive.com/CustomerService/

For literature and technical assistance, visit our website at: www.momentive.com

DISCLAIMER:

THE MATERIALS, PRODUCTS AND SERVICES OF MOMENTIVE PERFORMANCE MATERIALS INC. AND ITS SUBSIDIARIES AND AFFILIATES (COLLECTIVELY “SUPPLIER”), ARE SOLD SUBJECT TO SUPPLIER’S STANDARD CONDITIONS OF SALE, WHICH ARE INCLUDED IN THE APPLICABLE DISTRIBUTOR OR OTHER SALES AGREEMENT, PRINTED ON THE BACK OF ORDER ACKNOWLEDGMENTS AND INVOICES, AND AVAILABLE UPON REQUEST.ALTHOUGH ANY INFORMATION, RECOMMENDATIONS, OR ADVICE CONTAINED HEREIN IS GIVEN IN GOOD FAITH, SUPPLIER MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, (i) THAT THE RESULTS DESCRIBED HEREIN WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN INCORPORATING ITS PRODUCTS, MATERIALS, SERVICES, RECOMMENDATIONS OR ADVICE. EXCEPT AS PROVIDED IN SUPPLIER’S STANDARD CONDITIONS OF SALE, SUPPLIER AND ITS REPRESENTATIVES SHALL IN NO EVENT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS OR SERVICES DESCRIBED HEREIN. Each user bears full responsibility for making its own determination as to the suitability of Supplier’s materials, services, recommendations, or advice for its own particular use. Each user must identify and perform all tests and analyses necessary to assure that its finished parts incorporating Supplier’s products, materials, or services will be safe and suitable for use under
end-use conditions. Nothing in this or any other document, nor any oral recommendation or advice, shall be deemed to alter, vary, supersede, or waive any provision of Supplier’s standard Conditions of Sale or this Disclaimer, unless any such modification is specifically agreed to in a writing signed by Supplier. No statement contained herein concerning a possible or suggested use of any material, product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Supplier covering such use or design, or as a recommendation for the use of such material, product, service or design in the infringement of any patent or other intellectual property right.

Momentive and the Momentive logo are trademarks of Momentive Performance Materials Inc.