

## CoatOSil\* 3573

### CoatOSil\* 3573

#### Description

CoatOSil 3573 coatings additive is a highly compatible agent for reducing the coefficient of friction (COF) of radiation-cured coatings containing either acrylated or cycloaliphatic epoxy resins. It contains 100% of an organo modified silicone polymer. It imparts abrasion and mar resistance to the radiation-cured coatings. Additional benefits may include enhanced substrate wetting and improved flow and leveling of the coating formulations.

CoatOSil 3573 coatings additive can also be used in solventborne and waterborne coatings. It is an excellent slip agent for solventborne coatings. It imparts good wetting as well as flow and leveling properties to the solventborne coatings formulations. In some waterborne systems where compatibility is not an issue, it is an excellent slip agent.

#### Key Features and Benefits

- Excellent resin compatibility
- Minimum COF values achieved at low addition levels
- Enhanced abrasion and mar resistance
- Improved release properties
- Improved substrate wetting
- Enhanced flow and leveling
- Minimal effect on gloss

#### Typical Physical Properties

Appearance	Clear colorless liquid
Color, GVS	1
Actives, %	100
Viscosity, cSt at 25°C	400
Flash Point, °C (°F)	110 (230)
Volatiles <sup>(1)</sup> % (g/L)	1.4 (13.9)

(1) ASTM Method D 2369

**Potential Applications**

Applications for radiation-cured coatings formulated with this product include:

- Overprint varnishes for packaging and publishing
- Coatings with release properties
- Inks
- Wood coatings
- Can end coatings

**Solubility**

CoatOSil 3573 coatings additive is readily soluble in ketones, alcohols, aromatic, halogenated and oxygenated solvents and insoluble in water.

**CoatOSil 3573 Coatings Additive Concentration, wt %**

Solvent	0.1	1	5	20	80
Water	Insoluble	Insoluble	Insoluble	Insoluble	Gel Phase
Hexanes	Soluble	Soluble	Insoluble	Insoluble	Dispersible
Acetone	Soluble	Soluble	Soluble	Soluble	Soluble
Xylenes	Soluble	Soluble	Soluble	Soluble	Soluble
Methylene Chloride	Soluble	Soluble	Soluble	Soluble	Soluble
Isopropanol	Soluble	Soluble	Soluble	Soluble	Soluble

**Patent Status**

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

**Product Safety, Handling and Storage**

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at [www.momentive.com](http://www.momentive.com) or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

**Processing Recommendations**

For COF Reduction (or Slip), Wetting, Flow and Leveling Addition levels of 0.2-1.5% are required for COF reduction in radiation-cured coatings. Optimization of addition levels is best accomplished through ladder studies; a quick evaluation at 0.5, 1.0 and 1.5% will identify the ideal use level in your system.

### For Release Properties

Adding 1-3% to a radiation-cured coating will reduce the tendency of tapes and labels to stick permanently to the coated surface. This is useful for the packaging and shipment of furniture with a radiation-cured clear coating.

The additive should be incorporated with vigorous stirring or pre-diluted in reactive diluents to ensure optimal uniformity.

### For Enhanced Compatibility

In some formulations, CoatOSil 3573 coatings additive may be slightly incompatible, resulting in reduction of gloss or other problems. Blending it with Silwet\* L-7602 surfactant in the ratio of 1:10 to 1:3 CoatOSil 3573 coatings additive: Silwet L-7602 surfactant will enhance its compatibility and eliminate such problems. If it is used as a slip agent in waterborne systems, blending it with coalescing agents before the addition to waterborne formulations is highly recommended to improve its compatibility.

### Performance

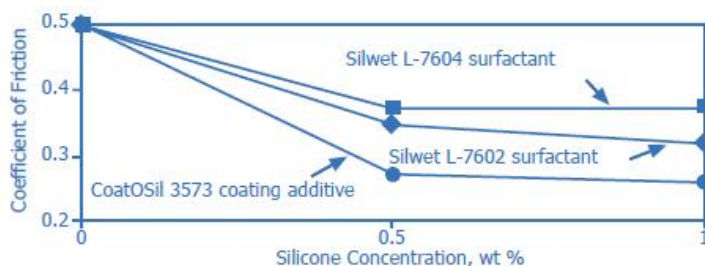
Figure 1 shows the COF reduction of a model radiation-cured coating (Table 1) using CoatOSil 3573 coatings additive. Also presented in the figure are two popular Momentive Performance Materials slip agents, Silwet\* L-7604 surfactant and Silwet L-7602 surfactant. At the use levels of 0.5% and 1%, CoatOSil 3573 coatings additive reduces COF more than Silwet L-7604 surfactant and Silwet L-7602 surfactant.

With the model coating formulation 1.8-mil draw-downs on aluminum Q panels were cured at 300 mJ/cm<sup>2</sup>. The panels were allowed to stand for 24 hours at 70°F and 65% relative humidity. The static slip angle was measured and converted to COF (ASTM Test Method D 4518A).

**Table 1: Radiation-Cured Formulation**

Component	Weight, g	Supplier
"Ebecryl" 3600	20.0	Radcure Specialties
TRPGDA	35.0	Aldrich Chemical Company
OTA-480	40.0	Radcure Specialties
"Darocure" 1173	5.0	Ciba-Geigy
CoatOSil 3500 coatings additive	0.5-1.0	Momentive Performance Materials

**Figure 1: Effect of Silicones on Coefficient of Friction (COF) in Radiation-Cured Formulation**



### **Limitations**

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

### **Contact Information**

For product prices, availability, or order placement, contact our customer service at [Momentive.com/Customerservice/](https://www.momentive.com/Customerservice/)

For literature and technical assistance, visit our website at: [www.momentive.com](https://www.momentive.com)

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