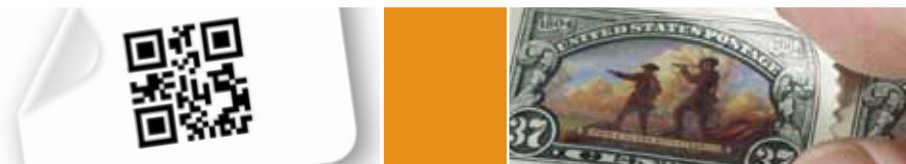


# SLAM\* 3000

## silicone anti-mist additive

ENGINEERED MATERIALS - RELEASE COATINGS & PSA'S



SLAM 3000 silicone anti-mist additive is an excellent candidate to consider to help suppress the misting of solventless thermally cured silicone release coatings during high speed roll application. It is a high molecular weight silicone polymer, which can effectively modify the rheology of solventless silicone release coatings and, as a result, significantly reduce or eliminate misting along the coating nip.

### Key Features and Typical Benefits

- Can effectively reduce mist generation at low addition levels
- Compatible with Momentive's SilForce\* thermal solventless silicone release coatings
- Can be mixed with release coatings at concentrations for specific machine conditions
- Can be pre-blended with formulated vinyl polymers
- Typically does not adversely affect cure, coverage and release properties of release coatings
- Typically does not affect bath life

### Potential Applications

SLAM 3000 silicone anti-mist additive may be considered for possible use with Momentive's SilForce addition-cured thermal solventless silicone release coatings.

### Typical Physical Properties

Table 1

| Property                 | Unit of Measure | Value   |
|--------------------------|-----------------|---------|
| Solids                   | %               | 100     |
| Viscosity                | cps, 25%        | >20,000 |
| Density                  | Lbs./gal.       | 7.97    |
| Specific Gravity         | -               | 0.958   |
| Flash Point (closed cup) | °C              | 135     |

Typical properties are average data and are not to be used as or to develop specifications.

# SLAM\* 3000 silicone anti-mist additive

## Specifications

Typical product data values should not be used as specifications. Assistance and specifications are available at the technical service department of Momentive Performance Materials.

## General Instructions for Use

### Formulation

SLAM 3000 silicone anti-mist additive is compatible with Momentive's SilForce\* thermally cured solventless silicone release coatings. It may be formulated with a base polymer and other components of a release coating just prior to use, or it may be pre-blended with partially formulated vinyl polymers containing platinum catalyst and/or inhibitor without adverse effect on bath life. Typical starting formulations are listed in Tables 2, 3 and 4.

**Table 2. Typical starting point formulation for multi-component SilForce SL6100-based, alkynol alcohol inhibited release coatings**

| Component                      | SLAM 3000 Silicone Content |      |
|--------------------------------|----------------------------|------|
|                                | 0%                         | 6%   |
|                                | Parts by Weight            |      |
| SilForce SL6161                | 90.0                       | 84.0 |
| SLAM 3000                      | 0                          | 6.0  |
| SilForce SL6020 <sup>(1)</sup> | 5.0                        | 5.0  |
| SilForce SL6210                | 10.0                       | 10.0 |

(1) SilForce SL6020 either D1 or E versions

**Table 3. Typical starting point formulation for multi-component SilForce SL6100-based, maleate inhibited release coatings**

| Component                      | SLAM 3000 Silicone Content |      |
|--------------------------------|----------------------------|------|
|                                | 0%                         | 6%   |
|                                | Parts by Weight            |      |
| SilForce SL6100                | 63.0                       | 57.0 |
| SLAM 3000                      | 0                          | 6.0  |
| SilForce SL6145                | 27.0                       | 27.0 |
| SilForce SL6210                | 10.0                       | 10.0 |
| SilForce SL6020 <sup>(1)</sup> | 5.0                        | 5.0  |

(1) SilForce SL6020 either D1 or E versions

**Table 4. Typical starting point formulation for pre-blended SilForce SL7025 & SL6425 maleate inhibited release coatings**

| Component                      | SLAM 3000 Silicone Content |       |      |      |
|--------------------------------|----------------------------|-------|------|------|
|                                | 0%                         |       | 6%   |      |
|                                | Parts by Weight            |       |      |      |
| SilForce SL7025                | 100.0                      | -     | 94.0 | -    |
| SilForce SL6425                | -                          | 100.0 | -    | 94.0 |
| SLAM 3000                      | 0                          | 0     | 6.0  | 6.0  |
| SilForce SL6020 <sup>(1)</sup> | 6.4                        | 4.0   | 6.4  | 4.0  |

(1) SilForce SL6020 either D1 or E versions

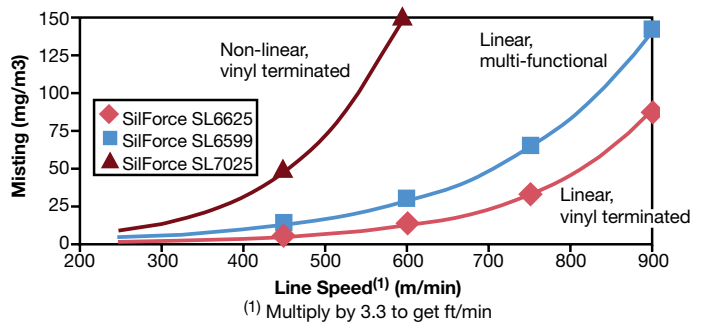
Product formulations are included as illustrative examples only. Momentive makes no representation or warranty of any kind with respect to any such formulations, including, without limitation, concerning the efficacy or safety of any product manufactured using such formulations.

The optimal level of SLAM 3000 silicone anti-mist additive addition for a particular silicone polymer will depend on line speed, coating head characteristics (nip pressure, roll diameter, rubber hardness, surface technology), substrate properties (porosity and surface topology), and type of polymer used (molecular structure, rheology, homogeneity, cavitation). It should be established and optimized during extensive machine trials by the customer.

## Performance

Generally, non linear, vinyl terminated coatings will generate the highest amount of mist, followed by linear, vinyl pendant and linear, vinyl terminated silicone coatings at equal viscosity and equal coating conditions, as illustrated in Figure 1.

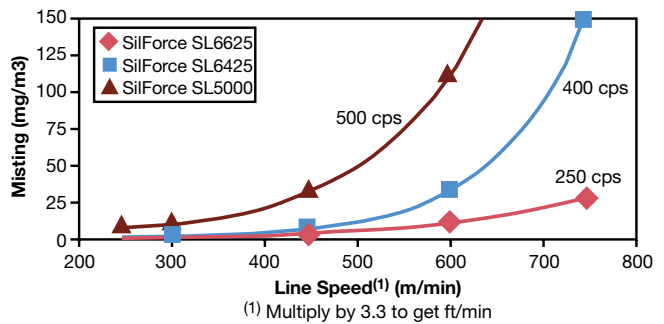
**Figure 1. Misting properties of various silicone polymers at constant viscosity and equal coating parameters**  
Lower viscosity vinyl polymers will typically generate less mist than higher viscosity coatings as illustrated in Figure 2.



Note: Black Clawson 5 roll coater, 68 gsm SCK substrate

Lower viscosity vinyl polymers will typically generate less mist than higher viscosity coatings as illustrated in Figure 2.

**Figure 2. Misting properties of vinyl terminated polymers at various viscosities**



Note: Black Clawson 5 roll coater, 68 gsm SCK substrate

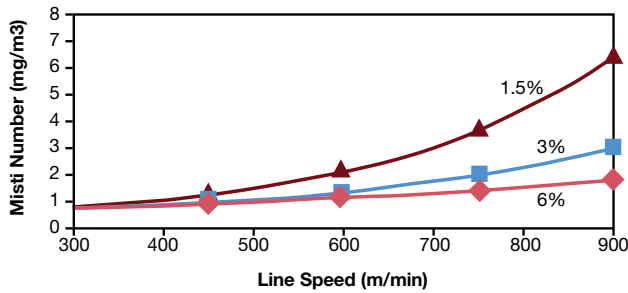
Note: Test data. Actual results may vary.

## SLAM\* 3000 silicone anti-mist additive

### Performance (continued)

The level of addition for a particular silicone polymer will depend, in addition to the other factors mentioned above, on the required speed of the coater. Lower levels may effectively reduce or eliminate mist at lower line speeds, while higher levels of addition may be needed to obtain comparable performance at higher line speeds. Typical performance of SLAM 3000 silicone anti-mist additive in the SilForce\* SL6425 coating is illustrated in Figure 3 below.

**Figure 3. SilForce SL6425 misting characteristics at various SLAM 3000 silicone anti-mist additive concentrations and various machine speeds**



Note: Black Clawson 5 roll coater, 68 gsm SCK substrate

Note: Test data. Actual results may vary.

### Availability

SLAM 3000 silicone anti-mist additive may be ordered from Momentive Performance Materials sales office nearest you or an authorized Momentive Performance Materials product distributor.

### Patent Status

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

### Product Safety, Handling and Storage

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at [www.momentive.com](http://www.momentive.com) or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

### Limitations

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

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