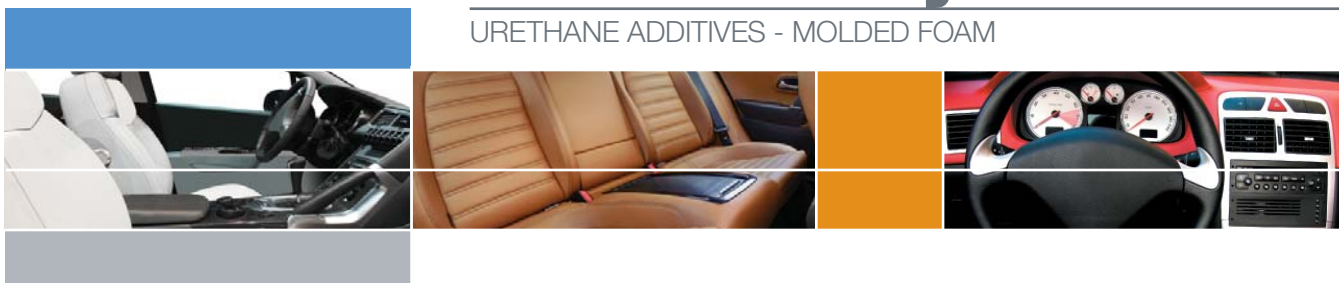


NIAX* Catalyst A-1

URETHANE ADDITIVES - MOLDED FOAM



Niax catalyst A-1 contains 70 percent bis(2-dimethylaminoethyl) ether, one of the most active urethane foam amine catalysts known. As a matter of convenience, the pure amine ether has been diluted with 30 weight percent dipropylene glycol to facilitate metering and to permit the use of conventional quantities in foam formulations.

Performance in Urethane Foam

Niax catalyst A-1, when used alone or as part of the amine catalyst system, helps improve the processing characteristics and physical properties of the following types of flexible foams:

- high-density unfilled foam
- filled foam
- high-load-bearing flexible foam
- low-density foam
- high resilience molded foam

Typical Physical Properties	
Specific Gravity at 20/20°C (68/68°F)	0.9022
Viscosity at 20°C (68°F), cP	4.1
Freezing Point	Sets to glass below -80°C (-112°F)
Vapor Pressure, mm Hg	0.01
Solubility in Water at 20°C (68°F)	Complete
Solubility in Benzene at 20° (68°F)	Complete
Refractive Index, n _D 25°C	1.4346
Flash Point, °C (°F) Pensky-Martens Closed Cup ⁽¹⁾	74 (165)

(1) ASTM Method D 93

NIAX* Catalyst A-1

Catalytic Activity

The basic chemical reactions important in the polyether foaming process are the polyol/isocyanate reaction and the water/isocyanate reaction. Table 1 shows how Nix catalyst A-1 compares to various amine catalysts in promoting these two basic reactions. In the polyol/isocyanate (alcohol/isocyanate) reaction, Nix catalyst A-1 gives a specific rate constant that is about 10 percent higher than a similar blend of triethylenediamine, the next most active amine. In the water/isocyanate reaction, however, Nix catalyst A-1 has a specific rate constant that is 50 percent greater than triethylenediamine, the next most active amine.

The strong catalytic effect of Nix catalyst A-1 toward the water/isocyanate reaction facilitates the balancing of the catalysis of the polyol/isocyanate reaction by small variations in the stannous octoate level. This control is important in the production of commercial open-celled, split-free, flexible urethane foam. The level of Nix catalyst A-1 can be adjusted over a wide range to permit control of foam rise time without a sacrifice in tin operating range.

Table 1: Reaction Rate Constants of Nix Catalyst A-1 Compared to Conventional Amine Catalysts

Alcohol/Isocyanate Reactions ⁽¹⁾	Specific Rate Constant ⁽²⁾ , K_a/C_a (min^{-1})
Nix Catalyst A-1	56
Triethylenediamine	49
N,N-Dimethylethanolamine	10
N-Methyl Morpholine	7.5
N-Ethyl Morpholine	5.0
Water/Isocyanate Reactions ⁽³⁾	
Nix Catalyst A-1	158
Triethylenediamine	98
N,N-Dimethylethanolamine	68
N-Methyl Morpholine	14
N-Ethyl Morpholine	10

(1) Equal parts stannous octoate used with each amine

(2) Kinetic data obtained with a model reaction system consisting of butanol and phenyl isocyanate at 25°C in a solvent blend of 90 percent toluene and 10 percent dimethylformamide

(3) Kinetic data obtained with a model reaction system consisting of water and phenyl isocyanate at 25°C in a solvent blend of 90 percent toluene and 10 percent dimethylformamide

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