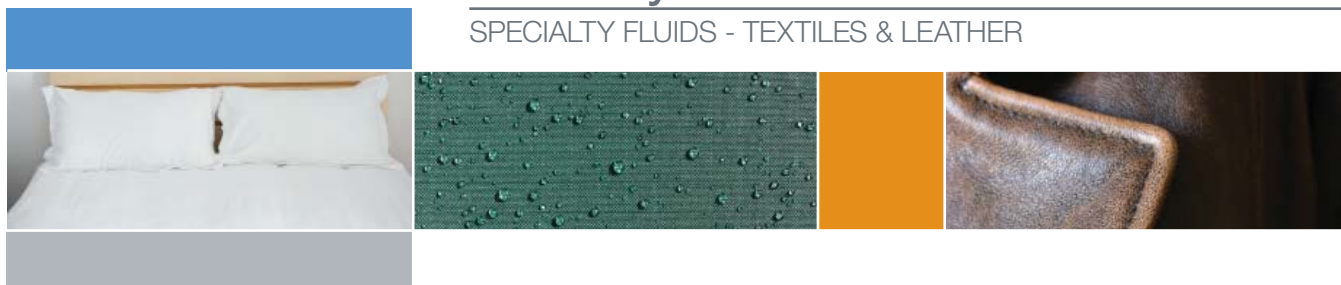


MAGNASOFT* 800L

carboxyl-terminated silicone fluid

SPECIALTY FLUIDS - TEXTILES & LEATHER



Magnasoft 800L is a silicone fluid end-blocked with carboxyl-functionality. It is an excellent candidate to consider for providing durable waterproofing to virtually all types of chrome-tanned leather that are tested by the Maeser method. In addition to waterproofing, Magnasoft 800L silicone fluid also enables a smoother and softer feel, with little to no yellowing and discoloration of leather.

Magnasoft 800L silicone fluid can be readily emulsified. Magnasoft 800L silicone fluid is applied in the leather wet-end processes to impart both hydrophobic fat-liquoring and softening performance. Magnasoft 800L silicone fluid may be compatible with organic fat-liquors typically used in leather wet-end processes.

Key Features and Typical Benefits

- Durable waterproofing for chrome-tanned leather
- Good reactivity with chromium salts of tanning agent
- May be compatible with chemicals used in fat-liquoring processes
- Limited impact on color and shade change
- Readily emulsified for leather wet-processing
- Good candidate to modify thermoplastic and/or thermosetting resins with silicone hybrid

Typical Physical Properties⁽¹⁾

Property	Unit	Value
Appearance	–	Pale yellow liquid
Viscosity at 23 °C	cSt	200
Refractive Index	–	1.42
COOH Content	%	4.5

(1) Typical data are average data and are not to be used as or to develop specifications.

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Potential Applications

- Waterproof fatliquor for chromium-tanned leather, vegetable-tanned leather and fur
- Hand modifier with hydrophobicity for leather used in furniture, hand bags and garments
- Modifying for silicone hybrid thermoplastic and/or thermosetting resins if used as-received

Magnasoft 800L silicone fluid needs to be emulsified prior to applying it in leather wet-end processes. An example formulation to emulsify Magnasoft 800L silicone fluid is as follows:

Material	% wt.	Note
Magnasoft 800L silicone fluid	12.0	Carboxyl-terminated silicone fluid
Sodium-N-Lauroyl Sarcosinate (30% actives)	12.0	CAS#: 137-16-6 emulsifier to waterproof and minimize impact on leather
IPA	0.5	Isopropanol solvent
Water	75.5	–

Product formulations are included as illustrative examples only. Momentive makes no representation or warranty of any kind with respect to any such formulations, including, without limitation, concerning the efficacy or safety of any product manufactured using such formulations.

Emulsifying Procedure

1. Charge sodium-N-lauroyl sarcosinate in 40~50 °C water, and stir until homogenous.
2. Slowly add Magnasoft 800L silicone fluid in the solution of sodium-N-lauroyl sarcosinate while stirring.
3. Slowly add IPA while maintaining stirring.
4. Adjust pH of the final emulsion to 6 or 7 with diethyl amine as received.

Adjusting the pH to bring the pH of the final emulsion to 6 or 7 is subject to the water penetration pattern that is typically shown as following:

Emulsion pH	Water penetration on leather surface	Water penetration at leather inside
pH 6	Slow	Fast
pH 7	Fast	Slow

If non-neutralized sarcosinate is used, it is recommended to neutralize the sarcosinate to a pH of 6 with diethyl amine prior to using for Magnasoft 800L emulsification.

Example to apply Magnasoft 800L silicone fluid in leather wet-end processes

It is typically recommended to dose 8~12% of Magnasoft 800L silicone fluid, co-applied with 0.2~0.4% acrylate resin dispersion to help the silicone actives uniformly disperse in leather. The waterproofing is maximized if the leather treated with Magnasoft 800L silicone fluid is aged at an ambient temperature for 48 hours.

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Patent Status

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

Product Safety, Handling and Storage

Customers should review the latest Material Safety Data Sheet (MSDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, and any special storage conditions required for safety. MSDS are available at www.momentive.com or, upon request, from any Momentive Performance Materials (MPM) representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

Limitations

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

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Momentive Performance Materials maintains an around-the-clock emergency service for its products.

<u>Location</u>	<u>Emergency Service Provider</u>	<u>Emergency Contact Number</u>
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Alaska, Hawaii	CHEMTREC	1-800-424-9300
Canada	CHEMTREC	1-800-424-9300
Europe, Israel	NCEC	+44 (0) 1235239670
Middle East	NCEC	+44 (0) 1235239671
Asia Pacific (except China)	NCEC	+44 (0) 1235239670
China	NCEC	+86-10-5100-3039
Latin America (except Brazil)	NCEC	+44 (0) 1235239670
Brazil	SOS Cotec	08000111767 or 08007071767
All other locations world wide	NCEC	+44 (0) 1235239670
At sea	Radio U.S. Coast Guard in U.S. waters NCEC in International waters	+44 (0) 1235239670

For Health related calls, contact Momentive Performance Materials at +1-518-233-2500 (English only).

DO NOT WAIT. Phone if in doubt. You will be referred to a specialist for advice.

Customer Service Centers

Worldwide

4information@momentive.com

+1 614 986 2495 / T +1 800 295 2392

North America

Silicones

T +1 800 332 3390

Consumer Sealants/ Construction Sealants and Adhesives

T +1 877 943 7325

Latin America

South America

T +55 11 4534 9650

Mexico and Central America

T +52 55 2169 7670

Europe, Middle East, Africa and India

T +00 800 4321 1000 / +40 21 3111848

Pacific

China

T +800 820 0202 / +86 21 3860 4892

Japan

T +0120 975 400 / +81 276 20 6182

Korea

T +82 2 6201 4600

Malaysia

T +60 3 9206 1532

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260 Hudson River Road
Waterford, NY 12188 USA
momentive.com