# **SILCOOL™ TIA227G Thermally Conductive Silicone Rubber**

## **Product Description**

SILCOOL TIA227G is a two-component, heat curable silicone rubber designed for thermally conductive potting applications. It quickly cures with exposure to heat to form an elastic, thermally conductive rubber that helps relieve stress on critical electronic components.

## **Key Features and Typical Benefits**

- Soft, elastomeric rubber properties
- Easy to use 1:1 mixing ratio by weight or volume
- Outstanding stress relief
- Fast cure with exposure to heat
- Good thermal conductivity
- Resistance to temperature extremes
- Non-corrosive to metal

## **Typical Physical Properties**

UNCURED PROPERTIES (23 °C, 50%RH)		TIA227G(A)	TIS227G(B)
Appearance		Light gray	Gray
Viscosity	Pa∙s	10	10
Mixing ratio by weight or volume		100 :100	
Mixing viscosity (A/B)	Pa∙s	10.0	
Workable life @ 23 °C	min	60	
Cure condition (70 °C)	min	30	
CURED PROPERTIES (30min @ 70 °C)			
Appearance		Gr	ау
Density	g/cm <sup>3</sup>	2.8	
Hardness (Shore E)		65	
Thermal conductivity	W/(m⋅K)	2.6	
Volume resistivity	MΩm	2×10^6	
Dielectric strength	kV/mm	18	
UL 94 flame retardancy		V-0 equivalent	

Typical properties are average data and are not to be used as or to develop product specifications.

## **Patent Status**

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement, or recommendation to practice any invention covered by any patent without authority from the owner of the patent.

- Parts A and B should each be stirred before mixing together, as filler sedimentation may occur during storage.
- Deaerate the mixture to remove air entrapped during mixing.
- Materials such as water, sulfur, nitrogen compounds, organic metallic salts, phosphorus compounds, etc. contained in the surface of the substrate can inhibit curing. A sample patch should always be conducted before proceeding to determine compatibility.
- Wear eye protection when handling uncured rubber as it can irritate eyes. In case of eye contact, immediately flush eyes well with water and contact a physician.
- Maintain adequate ventilation in the work place at all times.

Store in a cool, dry place out of direct sunlight & keep out of the reach of children

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment, if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at <u>www.momentive.com</u> or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

## Limitations

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular application(s).

## **Contact Information**

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