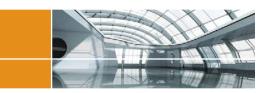


SILQUEST* A-186 silane & SILQUEST A-187 silane

SILANES - ADHESIVES & SEALANTS ADDITIVES







Silquest A-186 silane and Silquest A-187 silane are epoxy functional silanes which may be suitable for use as adhesion promoters in SPUR^{+*}, urethane, epoxy, polysulfide, silicone, and acrylic caulks, coatings, sealants and adhesives.

Key Features and Typical Benefits

Feature	Benefit
Epoxy Functionality	■ Epoxy ring is reactive with many organic functionalities.
	Epoxy functionality will offer non-yellowing adhesion in many resin systems.
	May improve flexibility of systems vs. other adhesion promoters.
Trimethoxy Silane Functionality	 Bonds to inorganic substrates to provide excellent wet and dry adhesion
	■ Very fast hydrolysis rate

Typical Physical Properties				
	Silquest A-186 Silane	Silquest A-187 Silane		
Appearance	Clear, pale	Clear, pale		
Molecular Weight	246.1	236.1		
Specific Gravity at 25/25°C	1.065	1.069		
Refractive Index n _D 25°C	1.448	1.427		
Flash Point, Tag Closed Cup, °C (°F)	113 (235)			
Flash Point, ASTM D 93, °C (°F)		110 (230)		
Boiling Point, °C (°F)	310 (590)	290 (554)		

Solubility

Silquest A-186 silane and Silquest A-187 silane are soluble in water after hydrolysis, alcohol, acetone and most aliphatic esters at normal application levels under five percent. Hydrolysis releases methanol.

Key Features and Typical Benefits (continued)

- Enhanced electrical properties of epoxy based electronic encapsulant and packaging materials, resulting from improved bonding between resin and substrate or filler.
- An excellent candidate for waterborne applications such as acrylic and vinyl-acrylic caulks.
- Improved adhesion to glass, and metal substrates can be obtained in epoxy, polysulfide, urethane and acrylic bases adhesives, sealants and caulks.
- SPUR+ perpolymer applications benefit from adhesion without decrease in elongation and yellowing.
- Urethane applications benefit from enhanced adhesion to glass and metal substrates, while providing improved shelf stability over amino silane alternatives. Typical use level ranges from 0.5 to 1.5 pbw.
- Epoxy applications benefiting from the use of Silquest A-186 silane or Silquest A-187* silane include quartz filled epoxy encapsulants, pre-mix formulations, sand-filled epoxy concrete patching materials, and metal filled epoxy materials suitable for mold die tools. Epoxy encapsulation systems benefit from Momentive Performance Materials epoxy family of Silquest silanes' ability to enhance wet adhesion, reducing the risk of semiconductor or integrated circuit failure due to water ingress or surface corrosion. Typical use level is 1.0 pbw.
- Polysulfide applications benefit from enhanced adhesion performance, without suffering odor issues associated with mercapto based silanes. Typical use level ranges from 0.5 to 1.5 pbw.
- Latex caulk applications benefit from enhanced adhesion to glass and metal substrates, without suffering yellowing issues associated with amino silane adhesion promoters. Typical use level ranges from 0.2 to 0.5 pbw.

Chemical Structure

Silquest A-186 Silane

$$\begin{array}{c} \text{OCH}_3\\ |\\ -\text{CH}_2\text{CH}_2-\text{Si}-\text{OCH}_3\\ |\\ \text{OCH}_3 \end{array}$$

Beta-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane

Silquest A-187 Silane

$$\begin{array}{c} H & OCH_3 \\ | & | \\ H_2C - C - CH_2OCH_2CH_2CH_2Si - OCH_3 \\ \\ \bigvee O & OCH_3 \end{array}$$

Gamma-Glycidoxypropyltrimethoxysilane

SILQUEST* A-186 Silane and SILQUEST A-187 Silane

Patent Status

Technical subject matter in this publication is described and protected by one or more of the following U.S. Patents and their foreign counterpart patents and/or patent applications: U.S. Patent Nos. 6,639,008, 6,592,997, 5,489,479 and 5,698,653. Other U.S. and foreign patents and/or patent applications not listed covering the subject matter may be relevant.

Product Safety, Handling and Storage

Customers considering the use of this product should review the latest Material Safety Data Sheet and label for product safety information, handling instructions, personal protective equipment if necessary, and any special storage conditions required. Material Safety Data Sheets are available at www.momentive.com or, upon request, from any Momentive Performance Materials representative. Use of other materials in conjunction with Momentive Performance Materials products may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

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