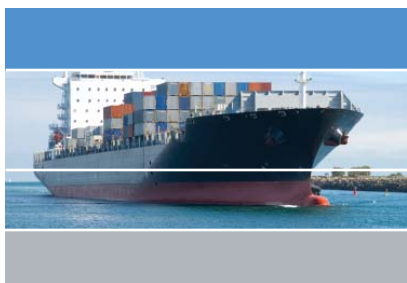


COATOSIL* 1770 silane

SILANES - COATINGS ADDITIVES



An improved combination of performance, appearance and handling characteristics may be possible in waterborne coatings formulated with CoatOSil 1770 silane. Shelf stable, one-pack and two-pack systems are possible. When properly formulated, crosslinking can occur under both room temperature and elevated temperature conditions.

Performance Benefits

Incorporation of CoatOSil 1770 silane into waterborne coating formulations gives excellent coating properties in terms of appearance, weathering and durability:

- improved solvent, impact and mar resistance
- superior wet and dry adhesion
- improved stain resistance in wood and automotive plastic coatings
- no negative affect on clarity or color of the cured film
- excellent gloss retention upon aging

Handling Benefits

CoatOSil 1770 silane provides a range of handling characteristics that are necessary for shelf stability:

- stability over 18 months in a fully formulated coating (one pack system)
- stability of over 12 months for a 40% emulsion (for a two pack system)
- stability superior to crosslinkers such as polyaziridines, melamines, isocyanates

Shelf stability of a one pack system will be reduced by increased (>5% on resin solids) addition levels of CoatOSil 1770 silane, or by pH outside the range of 6-8.5. Please contact your Momentive Performance Materials representative for answers to any questions you have regarding shelf stability.

Typical Physical Properties

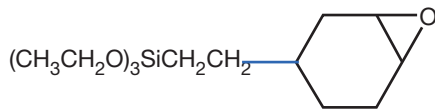
(Not to be used for specification purposes)

Physical Form	Clear liquid
Color	Clear, pale
Percent Active Material	100
Specific Gravity, 25/25°C	1.00
Boiling Point (°C at 760mm Hg)	> 300
Molecular Weight, g/mole	288.46
Flash Point, Pensky-Martens Closed Cup ⁽¹⁾ , °C (°F)	129 (265)

(1) ASTM Method D93

COATOSIL* 1770 Silane

Chemical Structure



β -(3,4-epoxycyclohexyl) ethyltriethoxysilane

CoatOSil 1770 Silane

Formulation and Use

Formulation and Addition — CoatOSil 1770 silane is easily dispersed or emulsified in a coating formulation, providing stability in the formulated coating of over 12 months. This silane compound can be added by two methods:

Direct Addition of the Silane — In many coating formulations, adequate quantities of surfactant or co-solvent are present to stabilize the dispersion of neat CoatOSil 1770 silane. Moderate shear is recommended for dispersion.

Addition of a Silane Emulsion — It is possible to introduce a 40% emulsion of the CoatOSil 1770 silane into the coating formulation at the time of use (two pack system) or during formulation (one pack system). Light to moderate shear will uniformly mix the silane emulsion.

Recommended Use Levels and Applications — Silane addition level, and the acid number of the polymer emulsion, will determine the level of performance. Typical range of addition of CoatOSil 1770 silane will be 0.5-5% of total resin solids.

CoatOSil 1770 silane provides value and performance in a wide range of coating end uses, particularly those with high performance and durability demands such as product finishes, wood coatings, and coatings for exterior use. Additional levels as a percent of resin solids in the formulation are as follow.

Wood Coatings (kitchen cabinets, institutional furniture), %	2
Wood Coatings (floors), %	3
Masonry Coatings, %	2
Metal Coatings for Exterior Uses, %	1
Glass Coatings, %	1.5
Exterior Architectural Coatings, %	1.2
Interior Architectural Coatings, %	0.5
Coatings for leather, vinyl and plastics	2.0

Best results are obtained when CoatOSil 1770 silane is formulated with a waterborne resin with an acid number in the range of 15 to 70. Higher acid number values and silane addition levels are suggested where the highest levels of performance and durability are required.

Momentive Performance Materials recommends that you optimize use level to get the balance of performance and cost which best matches the needs of your customer's end use.

Chemistry of Crosslinking — The mechanism of crosslinking involves the epoxysilane's dual chemical functionality. The epoxy portion of the molecule is reactive with the matrix resin and the alkoxysilane portion crosslinks after hydrolysis by condensation forming siloxane bonds. The alkoxysilane also can react with surfaces to improve wet adhesion of the coating, or with fillers to improve pigment binding.

COATOSIL* 1770 Silane

Patent Status

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

Product Safety, Handling and Storage

Customers considering the use of this product should review the latest Material Safety Data Sheet and label for product safety information, handling instructions, personal protective equipment if necessary, and any special storage conditions required. Material Safety Data Sheets are available at www.momentive.com or, upon request, from any Momentive Performance Materials representative. Use of other materials in conjunction with Momentive Performance Materials products may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

Limitations

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

Emergency Service

Momentive Performance Materials maintains an around-the-clock emergency service for its products. The American Chemistry Council (CHEMTREC) and CareChem24 International also maintain an around-the-clock emergency service for all chemical products:

<u>Location</u>	<u>Momentive Performance Materials Products</u>	<u>All Chemical Products</u>
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Middle East, All countries, except Israel	+518.233.2500	+961.3.487.287 (Lebanon)
Middle East, Israel	+518.233.2500	+44.(0)208.762.8322 (UK)
Latin America, Asia/Pacific, all other locations worldwide	+518.233.2500	CHEMTREC: +1-703.527.3887 (collect)
At sea	Radio U.S. Coast Guard, which can directly contact Momentive Performance Materials at 518.233.2500 or CHEMTREC at 800.424.9300.	

DO NOT WAIT. Phone if in doubt. You will be referred to a specialist for advice.

CUSTOMER SERVICE CENTERS

North America	E cs-na.silicones@momentive.com		
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Europe, Middle East, Africa and India	E cs-eur.silicones@momentive.com	T +00.800.4321.1000	
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	• China	T +1.800.820.0202 or T +86.21.3860.4892	F +86.21.5079.3725
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	• Korea	T +82.2.6201.4600	F +82.2.6201.4601
	• Malaysia	T +60.3.9206.1532	F +60.3.9206.1533
	• Thailand	T +662.207.3456	F +66.2207.3488
Worldwide Hotline		T +1.607.786.8131	F +1.607.786.8309
		T +1.800.295.2392	

Visit us at Momentive.com



Momentive Performance Materials
22 Corporate Woods Boulevard
Albany, NY 12211

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