

## SR1000

SR1000 , SS4230, SS4267

### INCI Names

SS4230 Cyclopentasiloxane (and) Trimethylsiloxysilicate

SS4267 Dimethicone (and) Trimethylsiloxysilicate

SR1000 Trimethylsiloxysilicate

### Product Description

SR1000, SS4230, and SS4267 are silicone resin products. These highly durable materials provide excellent water repellency and resistance to detergent wash off. The resins are available in three different forms to offer formulation flexibility.

SR1000 powder is a 100% silicone resin. It is soluble in a number of silicone and organic fluids (see solubility chart).

SS4230 fluid is a blend of silicone resin and cyclopentasiloxane.

SS4267 fluid is a blend of silicone resin and 50 centistoke dimethicone fluid.

### Key Features and Typical Benefits

	SR1000	SS4230	SS4267
Highly Substantive	X	X	X
Resistant to Water/Detergent Wash-off	X	X	X
Excellent Film Former	X	X	X
Smooth Non-Tacky Feel	X	X	X
Reduces Whitening or Soap Effect in Lotions	-	-	X

Fast Dry Time due to Volatile Carrier	-	x	-
Versatility of Carrier Choice	x	-	-

#### Typical Properties

Property	SR1000	SS4230	SS4267
Viscosity (cSt) @ 25°C	-	70-200	300-700
% Resin	100	45	35
Appearance	White Powder	Clear Liquid	Clear Liquid
Specific Gravity @ 25/25°C	-	1.05	1.04
Particle Size (microns)	20-100	-	-
Bulk Density (lbs/gal)	2.5	-	-

#### SOLUBILITY DATA

**Key: I = Insoluble at < 1% by weight**

**PS = Partially Soluble at > 1% but < 10% by weight**

**S = Soluble at > 10% in all portions**

**SH = Soluble Hot at > 10% in all portions**

<b>Solvent Type</b>	<b>Material</b>	<b>SR1000</b>	<b>SS4230</b>	<b>SS4267</b>
Highly Polar	Water	I	I	I
Hydrocarbon Solvents	Aliphatic	S	S	S
	Aromatic	S	S	S
Hydrocarbon & Vegetable Oils	Mineral Oil 65/75 SUS	I	I	I
	Mineral Oil 220/210 SUS	I	I	I
	Petrolatum	I	I	I
	Cottonseed (Gossypium) Oil	I	I	I
	Castor (Ricinus Communis) Oil	I	I	I
	Sunflower (Helianthus Annus) Seed Oil	I	I	I
	Maleated Soybean Oil	I	I	I
	Wheat (Triticum Vulgare) Germ Oil	I	I	I

<b>Alcohols &amp; Glycols</b>	<b>Cetyl Alcohol</b>	<b>SH</b>	<b>SH</b>	<b>SH</b>
	Ethanol (95%)	I	I	I
	SD Alcohol 40	I	I	I
	Isopropyl Alcohol	S	S	I
	2-Ethyl-Hexanol	PS	PS	PS
	Lauryl Alcohol	I	PS	PS
	Stearyl Alcohol	SH	SH	SH
	Ethylene Glycol	SH	PSH	I
	Propylene Glycol	I	I	I
	Glycerin	I	I	I
<b>Esters</b>	Isopropyl Palmitate	S	S	S
	Isopropyl Myristate	S	S	S
	Myristyl Propionate	S	S	S
	PPG-2 Myristyl Ether Propionate	S	S	S
<b>Silicones</b>	Dimethicone (SF96-350)	S	S	S
	Cyclopentasiloxane (SF1202)	S	S	S
	Diisostearoyl Trimethylpropane Siloxy Silicate (SF1318)	I	I	I
	Phenyl Trimethicone (SF1550)	S	S	S

Waxes	Paraffin	I	I	I
	Ozokerite	I	I	I
	Candelilla (Euphorbia Cerifera) Wax	I	I	I
	Beeswax	I	I	I
	Carnuba (Copernicia Cerifera) Wax	I	I	I
Sunscreens	Octyl Dimethyl PABA	I	I	I
	Benzophenone-3	I	I	PS
	Octyl Methoxycinnamate	SH	S	I
Pigments	D& C Orange No. 5	NA	I	I
	D& C Red No. 21	NA	I	I
	Iron Oxides	NA	I	I
Lanolin	Lanolin	I	I	I
Other	Tocopheryl Acetate	SH	S	I

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### Potential Applications

- Protective Skin Products
- Sunscreen Products
- Facial Make-up
- Lotions and Creams
- Color Cosmetics

#### General instructions for use

SR1000: Pre-mix SR1000 with a solvent of your choice until completely dissolved. Good solvents are low viscosity Dimethicone or Cyclopentasiloxane. Add pre-mix to the oil phase of your formulation.

SS4230 & SS4267: as these resins are already dissolved in Cyclopentasiloxane or Dimethicone respectively for your convenience they can be added directly to the oil phase of your formulation.

#### Recommended usage level:

SR1000: 1-15%

SS4230:1-15%

SS4267:1-15%

### **Patent Status**

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

### **Product Safety, Handling and Storage**

The warranty period is 12 months from date of shipment from Momentive Performance Materials if stored in original unopened container at a temperature below 25°C (77°F).

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at [www.momentive.com](http://www.momentive.com) or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

### **Limitations**

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

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