

# Silbreak<sup>™</sup> 504

#### Silbreak\* 504

## Description

Silbreak 504 silicone demulsifier is an excellent candidate to consider for use in demulsifying heavy crudes under extreme conditions such as those experienced in heavy crudes stabilized by fine solids or sand or those recovered through EOR, such as polymer flooding.

## **Key Features and Benefits**

- powerful demulsification effect, particularly when combined with polyols
- effective in demulsifying paraffinic crudes
- helps achieve clean separated water and good interface
- effective at low dosage levels

### **Typical Physical Properties**

Property	Unit	Value
Appearance		Clear to hazy liquid
RSN		7.4(1)
Color	GVS	1
Density at 20°C	g/ml	1.007
Viscosity, 25°C, #3/6	cSt	2500
Flash Point Pensky-Martens Closed Cup ASTM D-93	°C	115.6

Solubility	Higher alcohols and
	aromatics

## **Potential Applications**

As with many Silbreak silicone demulsifiers, Silbreak 504 silicone demulsifier is not intended to replace organic demulsifiers. Rather it should be blended with organic demulsifiers at levels ranging from 2 to 10% to boost the demulsification effect or clean up the separated water. In certain cases a high concentration of Silbreak 504 silicone demulsifier may lead to overtreatment. In order to avoid this, we recommend that the amount of Silbreak 504 silicone demulsifier added does not exceed 2-5% of the weight of the actives of the organic demulsifiers. Silbreak 504 silicone demulsifier generally shows strong synergies with organic

polyols. At levels as low as 2%, it can contribute to reducing BS&W or improving the clarity of the separated water. It is particularly effective on heavy crudes of less than 25° API gravity. Aromatic solvents are recommended for use with Silbreak 504 silicone demulsifier. Appropriate care should be taken when using flammable solvents.

#### **Patent Status**

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

## **Product Safety, Handling and Storage**

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at www.momentive.com or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

#### Limitations

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

### **Contact Information**

Email

commercial.services@momentive.com

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Tel				"	16
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Americas	Latin America	EMEAI- Europe, Middle East, Africa & India	ASIA PACIFIC
+1 800 295 2392	Brazil	Europe	China
Toll free*	+55 11 4534 9650	+390510924300	800 820 0202
+704 805 6946	Direct Number	Direct number	Toll free
Direct Number			+86 21 3860 4892
			Direct number
*All American	Mexico	India, Middle East &	Japan
countries	+52 55 2169 7670	Africa	+81 3 5544 3111
	Direct Number	+ 91 44 71212207	Direct number
		Direct number*	
		*All Middle Eastern	Korea
		countries, Africa, India,	+82 2 6201 4600

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