

## SAG™ 1538

### SAG\* 1538

#### Description

SAG 1538 silicone antifoam is a highly potent silicone antifoam that uses novel silicone materials to provide excellent foam control. This 100% active material is designed for use in a broad range of foaming systems. Compared to common silicone defoamers, SAG 1538 silicone antifoam provides an exceptional initial foam control when first applied to a foaming system. Additionally, SAG 1538 silicone antifoam has the ability to maintain its foam control properties for longer periods, as a result it can be used at lower use levels than conventional silicone antifoams. It is particularly effective when used as the foam control agents in hard to defoam surfactant concentrates that contain a high level of organic surfactants and those that contain electrolytes.

#### Key Features and Benefits

- 100% actives
- High antifoam potency in the majority of foaming systems
- Rapid defoaming when the antifoam is initially applied to the foaming system
- Long lasting foam inhibition
- Performs well over a broad pH range
- Approved as an inert ingredients according to EPA (40CFR 180.910)

#### Typical Physical Properties

Appearance	Opaque, oily viscous liquid
Actives Content, %	100
Viscosity 25°C (LVT No 4, 12 rpm)	5000 cP
Specific Gravity	~~ 1.0

Typical Data are average data. The actual values may vary.

Product specifications for specific applications need to be agreed upon individually.

### **Product Usage**

SAG 1538 silicone antifoam is 100% active that is not immediately dispersible in water. However, it can be easily incorporated into surfactant concentrates, using the surfactants within the system to stabilize the antifoam within the formulation. When SAG 1538 silicone antifoam is added to these concentrates, apply slow to moderate agitations to ensure a complete and homogenous dispersion of the antifoam. The final formulation that incorporates SAG 1538 silicone antifoam must be validated to ensure that the silicone actives do not migrate within the formulation as this can influence the uniformity of the foam control when these formulations are stored for prolonged periods.

The use levels for SAG 1538 silicone antifoam when used in the final foaming system will be dependent upon the nature of the foaming system and/or the agitation that causes the generation of the foam. A recommended starting point is addition of sufficient SAG 1538 silicone antifoam that would give between 5 ppm and 20 ppm of antifoam (as received) in the final foaming formulation.

### **Processing Recommendations**

SAG 1538 silicone antifoam provides outstanding defoaming performance in many pesticide formulations. Figure 1 illustrates the shake test results with the foam height observed at 1, 15 and 30 minutes after shaking. These test data demonstrate that SAG 1538 silicone antifoam at 1 ppm, virtually eliminates all foaming in a Tallow Amine Ethoxylate (TAE, 15 EO) Ag formulation, while other standard antifoams will only reduce foaming levels. Figure 2 visually illustrates this outstanding defoaming performance. In addition, SAG 1538 silicone antifoam is easily dispersed in many non-aqueous systems, avoiding phase separation associated with typical antifoam components (Figure 3).

Figure 1: SAG 1538 Silicone Antifoam Performance in 0.5% Tallow Amine Ethoxylate (TAE) Formulation

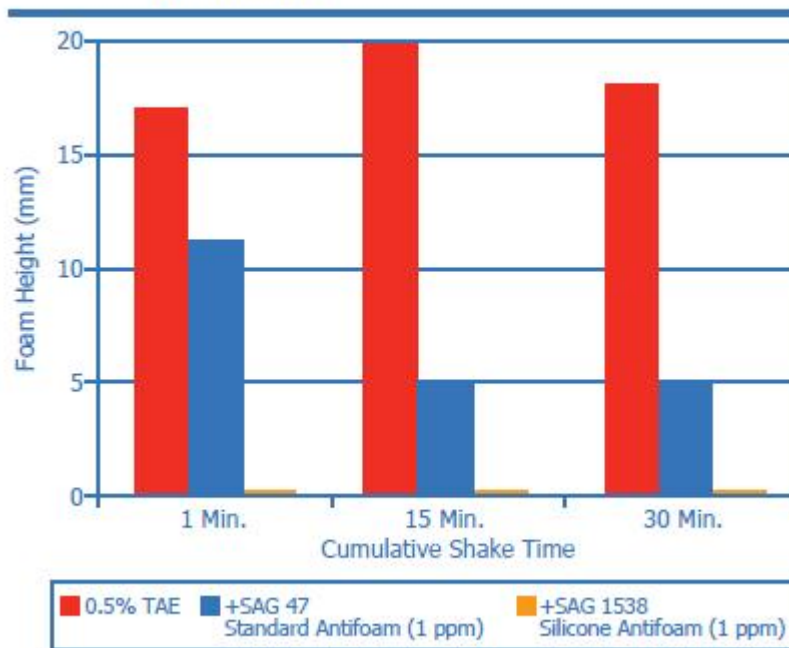


Figure 2: SAG 1538 Silicone Antifoam Defoaming in Tallow Amine Ethoxylate (0.5%)

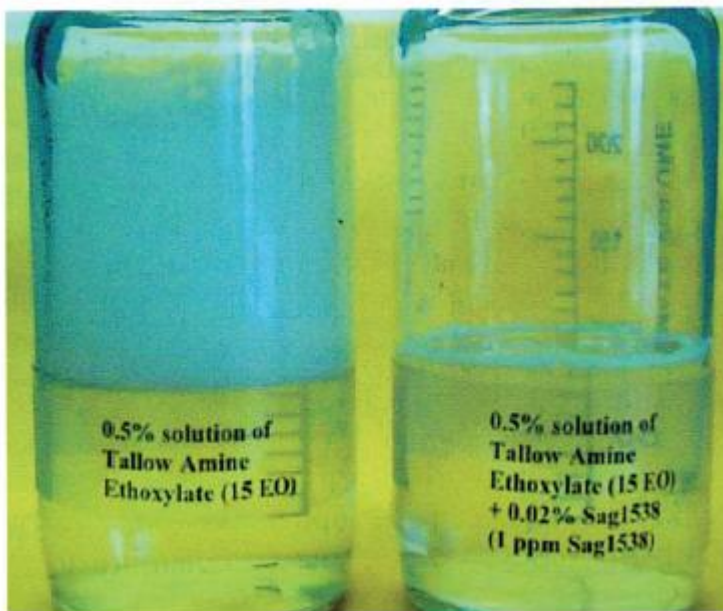


Figure 3: SAG 1538 Silicone Antifoam Dispersibility  
in Tallow Amine Ethoxylate



**Patent Status**

Standard copy to come

**Product Safety, Handling and Storage**

Standard copy to come

**Limitations**

Standard copy to come

**Contact Information**

Email

[commercial.services@momentive.com](mailto:commercial.services@momentive.com)

**Telephone**

**Americas**

+1 800 295 2392

Toll free\*

**Latin America**

**Brazil**

+55 11 4534 9650

**EMEAI- Europe, Middle  
East, Africa & India**

**Europe**

+390510924300

**ASIA PACIFIC**

**China**

800 820 0202

+704 805 6946 Direct Number	Direct Number	Direct number	Toll free +86 21 3860 4892 Direct number
*All American countries	<b>Mexico</b> +52 55 2169 7670 Direct Number	<b>India, Middle East &amp; Africa</b> + 91 44 71212207 Direct number*	<b>Japan</b> +81 3 5544 3111 Direct number
		<b>*All Middle Eastern countries, Africa, India,</b>	<b>Korea</b> +82 2 6201 4600

For literature and technical assistance, visit our website at: [www.momentive.com](http://www.momentive.com)

#### DISCLAIMER:

THE MATERIALS, PRODUCTS AND SERVICES OF MOMENTIVE PERFORMANCE MATERIALS INC. AND ITS SUBSIDIARIES AND AFFILIATES (COLLECTIVELY “SUPPLIER”), ARE SOLD SUBJECT TO SUPPLIER’S STANDARD CONDITIONS OF SALE, WHICH ARE INCLUDED IN THE APPLICABLE DISTRIBUTOR OR OTHER SALES AGREEMENT, PRINTED ON THE BACK OF ORDER ACKNOWLEDGMENTS AND INVOICES, AND AVAILABLE UPON REQUEST. ALTHOUGH ANY INFORMATION, RECOMMENDATIONS, OR ADVICE CONTAINED HEREIN IS GIVEN IN GOOD FAITH, SUPPLIER MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, (i) THAT THE RESULTS DESCRIBED HEREIN WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN INCORPORATING ITS PRODUCTS, MATERIALS, SERVICES, RECOMMENDATIONS OR ADVICE. EXCEPT AS PROVIDED IN SUPPLIER’S STANDARD CONDITIONS OF SALE, SUPPLIER AND ITS REPRESENTATIVES SHALL IN NO EVENT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS OR SERVICES DESCRIBED HEREIN. Each user bears full responsibility for making its own determination as to the suitability of Supplier’s materials, services, recommendations, or advice for its own particular use. Each user must identify and perform all tests and analyses necessary to assure that its finished parts incorporating Supplier’s products, materials, or services will be safe and suitable for use under end-use conditions. Nothing in this or any other document, nor any oral recommendation or advice, shall be deemed to alter, vary, supersede, or waive any

provision of Supplier's standard Conditions of Sale or this Disclaimer, unless any such modification is specifically agreed to in a writing signed by Supplier. No statement contained herein concerning a possible or suggested use of any material, product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Supplier covering such use or design, or as a recommendation for the use of such material, product, service or design in the infringement of any patent or other intellectual property right.

\*SAG™ ist ein Markenname der Momentive Performance Materials Inc.

The use of the "™" symbol designates registered or unregistered trademarks of Momentive Performance Materials Inc. or its affiliated companies. Momentive and the Momentive logo are trademarks of Momentive Performance Materials Inc.